



FS-C5100DN

FS-C5200DN

FS-C5300DN

PARTS LIST

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2HNPL070

842HN120

First Edition

NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Quantity
	302HL94040	COVER FRONT SUB ASSY (21/23ppm 250sheet)	FS-C5100DN	1
	302HM94020	COVER FRONT SUB ASSY (21/23ppm 500sheet)	FS-C5200DN	1
	302HN94290	COVER FRONT SUB ASSY (26/28ppm 500sheet)	FS-C5300DN	1

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302HL94030	COVER LEFT REAR SP	•302HN04310	SPONGE LEFT COVER
			•302HN04320	LABEL USB

- Parts with "⊙" indicate regular maintenance parts.

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FIG. 1 Covers 1 (21/23ppm 250sheet)

2HL/2HM/2HN

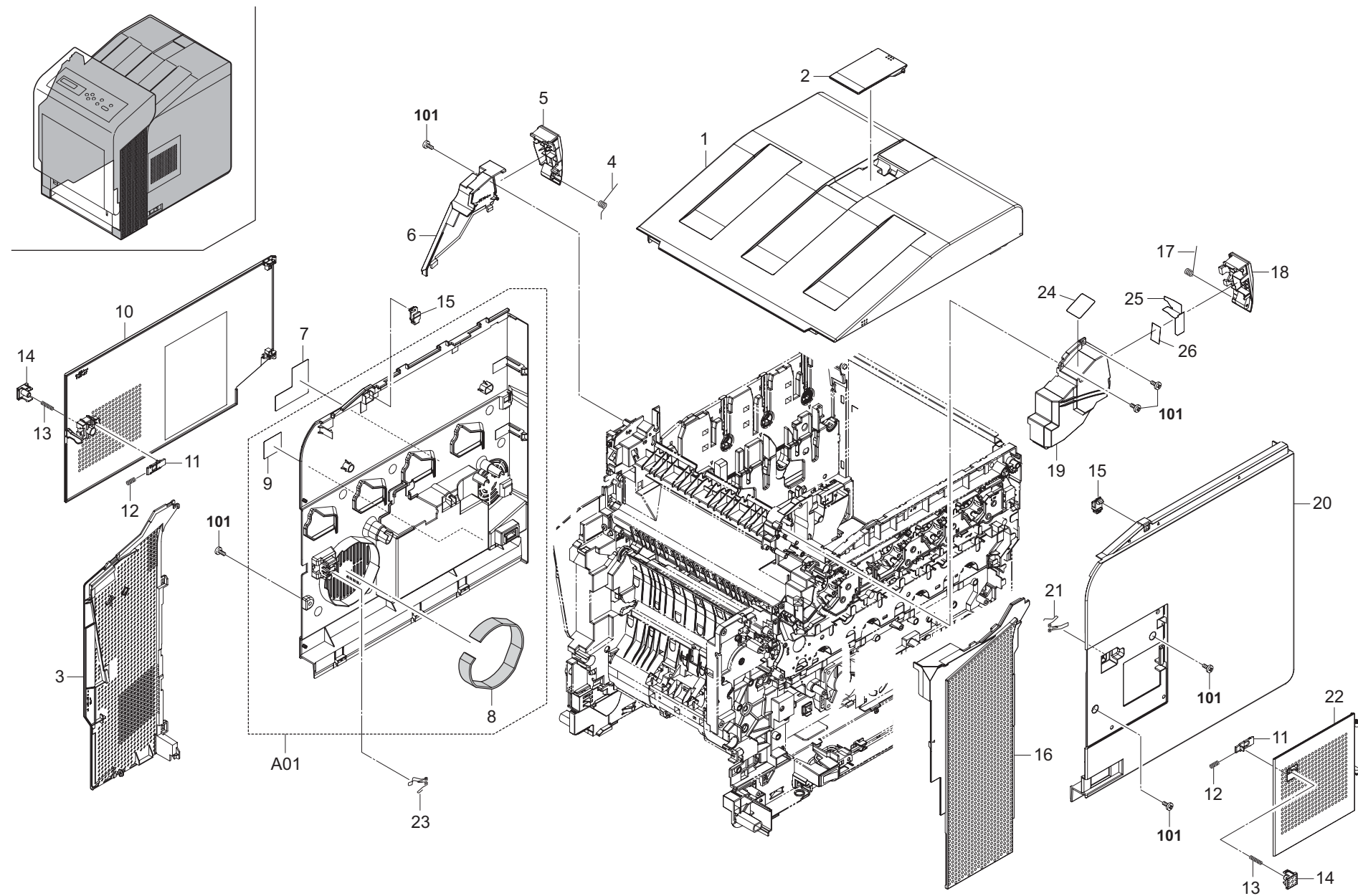


FIG. 1 Covers 1 (21/23ppm 250sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN04010	2HN04010	COVER TOP	1	1
⊙	2	302HN04190	2HN04190	STOPPER EXIT	1	1
⊙	3	302HL04030	2HL04030	COVER LEFT FRONT	1	1
	4	302HN04300	2HN04300	SPRING LEFT LEVER	1	1
⊙	5	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1	1
⊙	6	302HN04090	2HN04090	COVER UPPER LEFT	1	1
	7	302HN04340	2HN04340	LABEL WASTE BOTTLE	1	1
⊙	A01	302HL94030	2HL94030	COVER LEFT REAR SP	1	1
	8	•302HN04310	2HN04310	SPONGE LEFT COVER	1	1
	9	•302HN04320	2HN04320	LABEL USB	1	1
⊙	10	302HN04060	2HN04060	COVER SIDE	1	1
⊙	11	302HN04210	2HN04210	HOOK SIDE COVER	2	2
	12	302HN04250	2HN04250	SPRING SIDE COVER	2	2
	13	302HN04260	2HN04260	SPRING SIDE LEVER	2	2
⊙	14	302HN04200	2HN04200	LEVER SIDE COVER	2	2
⊙	15	302HN04230	2HN04230	HOOK TOP COVER	2	2
⊙	16	302HL04040	2HL04040	COVER RIGHT FRONT	1	1
	17	302HN04290	2HN04290	SPRING RIGHT LEVER	1	1
⊙	18	302HN04140	2HN04140	LEVER FRONT COVER RIGHT	1	1
⊙	19	302HN04100	2HN04100	COVER UPPER RIGHT	1	1
⊙	20	302HL04020	2HL04020	COVER RIGHT REAR	1	1
	21	302HN04280	2HN04280	SPRING RIGHT LID	1	1
⊙	22	302HN04050	2HN04050	LID RIGHT COVER	1	1
	23	302HN04240	2HN04240	SPRING LEFT COVER	1	1
	24	302HN04330	2HN04330	LABEL FUSER CAUTION	1	1
	25	302HN04350	2HN04350	SHEET LEVER RIGHT A	1	1
	26	302HN04360	2HN04360	SHEET LEVER RIGHT B	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 1 Covers 1 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

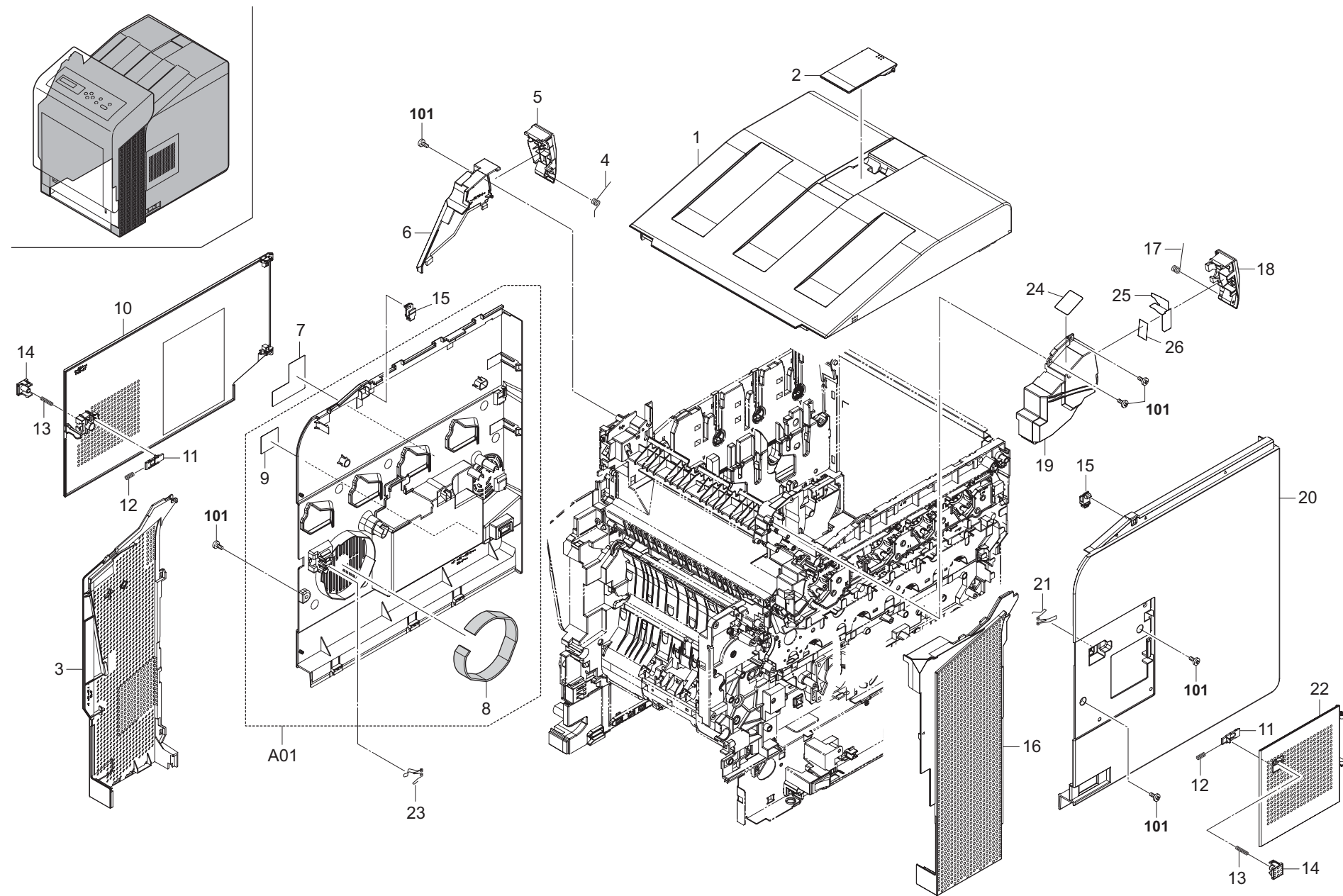


FIG. 1 Covers 1 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN04010	2HN04010	COVER TOP	1	1
⊙	2	302HN04190	2HN04190	STOPPER EXIT	1	1
⊙	3	302HN04070	2HN04070	COVER LEFT FRONT	1	1
	4	302HN04300	2HN04300	SPRING LEFT LEVER	1	1
⊙	5	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1	1
⊙	6	302HN04090	2HN04090	COVER UPPER LEFT	1	1
	7	302HN04340	2HN04340	LABEL WASTE BOTTLE	1	1
⊙	A01	302HN94210	2HN94210	COVER LEFT REAR ASSY SP	1	1
	8	•302HN04310	2HN04310	SPONGE LEFT COVER	1	1
	9	•302HN04320	2HN04320	LABEL USB	1	1
⊙	10	302HN04060	2HN04060	COVER SIDE	1	1
⊙	11	302HN04210	2HN04210	HOOK SIDE COVER	2	2
	12	302HN04250	2HN04250	SPRING SIDE COVER	2	2
	13	302HN04260	2HN04260	SPRING SIDE LEVER	2	2
⊙	14	302HN04200	2HN04200	LEVER SIDE COVER	2	2
⊙	15	302HN04230	2HN04230	HOOK TOP COVER	2	2
⊙	16	302HN04080	2HN04080	COVER RIGHT FRONT	1	1
	17	302HN04290	2HN04290	SPRING RIGHT LEVER	1	1
⊙	18	302HN04140	2HN04140	LEVER FRONT COVER RIGHT	1	1
⊙	19	302HN04100	2HN04100	COVER UPPER RIGHT	1	1
⊙	20	302HN04040	2HN04040	COVER RIGHT REAR	1	1
	21	302HN04280	2HN04280	SPRING RIGHT LID	1	1
⊙	22	302HN04050	2HN04050	LID RIGHT COVER	1	1
	23	302HN04240	2HN04240	SPRING LEFT COVER	1	1
	24	302HN04330	2HN04330	LABEL FUSER CAUTION	1	1
	25	302HN04350	2HN04350	SHEET LEVER RIGHT A	1	1
	26	302HN04360	2HN04360	SHEET LEVER RIGHT B	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 2 Covers 2

2HL/2HM/2HN

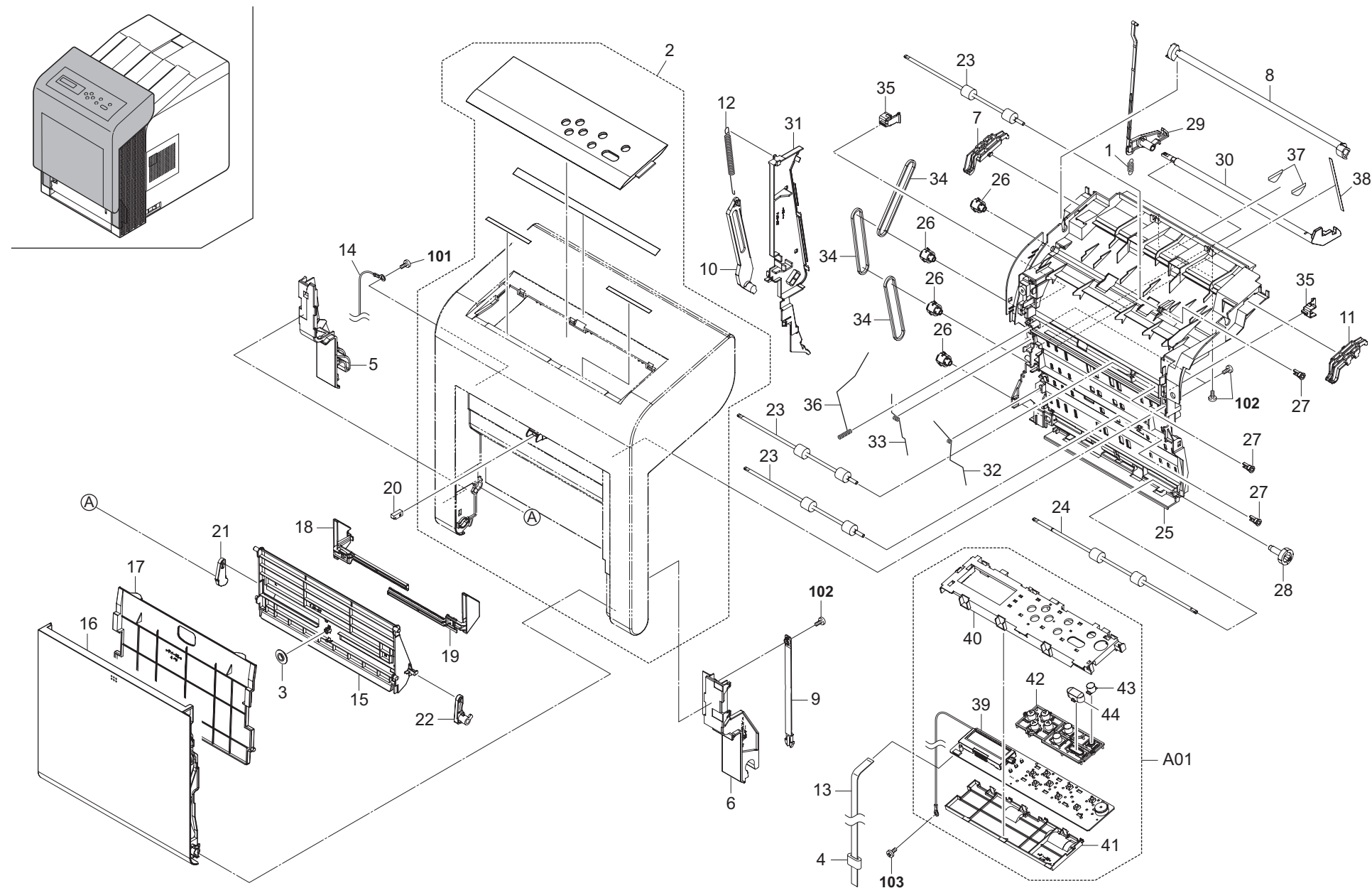


FIG. 2 Covers 2

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302F908300	2F908300	SPRING LOCK MPF	1	1
	2	302HL94040	2HL94040	COVER FRONT SUB ASSY (21/23ppm 250sheet)	1	1
⊙	2	302HM94020	2HM94020	COVER FRONT SUB ASSY (21/23ppm 500sheet)	1	1
⊙	2	302HN94290	2HN94290	COVER FRONT SUB ASSY (26/28ppm 500sheet)	1	1
	3	5MVG127DH001	2B700380	GEAR MANUAL /40301X1013 A4	1	1
	4	7YBFG0509001H01	YB055270	FERRITE CORE	1	1
⊙	5	302HN04110	2HN04110	COVER LOWER LEFT	1	1
⊙	6	302HN04120	2HN04120	COVER LOWER RIGHT	1	1
	7	302HN04150	2HN04150	GUIDE FRONT COVER RELEASE LEFT	1	1
⊙	8	302HN04160	2HN04160	SHAFT FRONT COVER RELEASE	1	1
⊙	9	302HN04170	2HN04170	STOPPER FRONT COVER RIGHT	1	1
⊙	10	302HN04180	2HN04180	STOPPER FRONT COVER LEFT	1	1
	11	302HN04220	2HN04220	GUIDE FRONT COVER RELEASE RIGHT	1	1
	12	302HN04270	2HN04270	SPRING FRONT COVER	1	1
⊙	13	302HN46320	2HN46320	CONN.CORD ASSY S03285	1	1
⊙	14	302HN46480	2HN46480	CONN.CORD ASSY S03386	1	1
	15	302HN08010	2HN08010	BASE MPF	1	1
	16	302HN08020	2HN08020	COVER MPF	1	1
	17	302HN08030	2HN08030	TRAY MPF TOP	1	1
	18	302HN08050	2HN08050	GUIDE MPF L	1	1
	19	302HN08060	2HN08060	GUIDE MPF R	1	1
	20	302HN08140	2HN08140	LUTCH	1	1
	21	302HN08150	2HN08150	LINK LEVER MPF L	1	1
	22	302HN08160	2HN08160	LINK LEVER MPF R	1	1
⊙	23	302HN29010	2HN29010	ROLLER DU	3	3
⊙	24	302HN29020	2HN29020	ROLLER DU FEED	1	1
	25	302HN29030	2HN29030	BASE DU	1	1
⊙	26	302HN29040	2HN29040	PULLEY P24 S2M DU	4	4
	27	302HN29050	2HN29050	BUSH DU	3	3
⊙	28	302HN29060	2HN29060	GEAR Z23L DU FEED	1	1
	29	302HN29070	2HN29070	HOOK DU RELEASE LEFT	1	1
	30	302HN29080	2HN29080	HOOK DU RELEASE RIGHT	1	1
	31	302HN29100	2HN29100	COVER INNER DU	1	1
	32	302HN29130	2HN29130	SPRING DU EARTH A	1	1
	33	302HN29140	2HN29140	SPRING DU EARTH B	1	1
⊙	34	302HN29150	2HN29150	BELT DU	3	3
	35	302HN29160	2HN29160	HOOK CONVEYING	2	2
	36	302HN29170	2HN29170	SPRING DU EARTH C	1	1
⊙	37	302HN29180	2HN29180	SHEET DU UP	2	2
	38	302HN29190	2HN29190	SHEET BASE DU	1	1
⊙	A01	302HN94240	2HN94240	KEY BORAD ASSY SP	1	1
⊙	39	*302HN01030	2HN01030	P.W.BOARD ASSY LCD CONT	1	1
	40	*302HN05020	2HN05020	MOUNT LCD UPPER	1	1
	41	*302HN05030	2HN05030	MOUNT LCD LOWER	1	1
	42	*302HN05040	2HN05040	BUTTON A	1	1
	43	*302HN05050	2HN05050	BUTTON B	1	1
	44	*302HN05060	2HN05060	BUTTON C	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	BAA63080	BAA63080	+TP TAP-TITE P SCREW M3X08		
	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	103	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 3 Frames 1

2HL/2HM/2HN

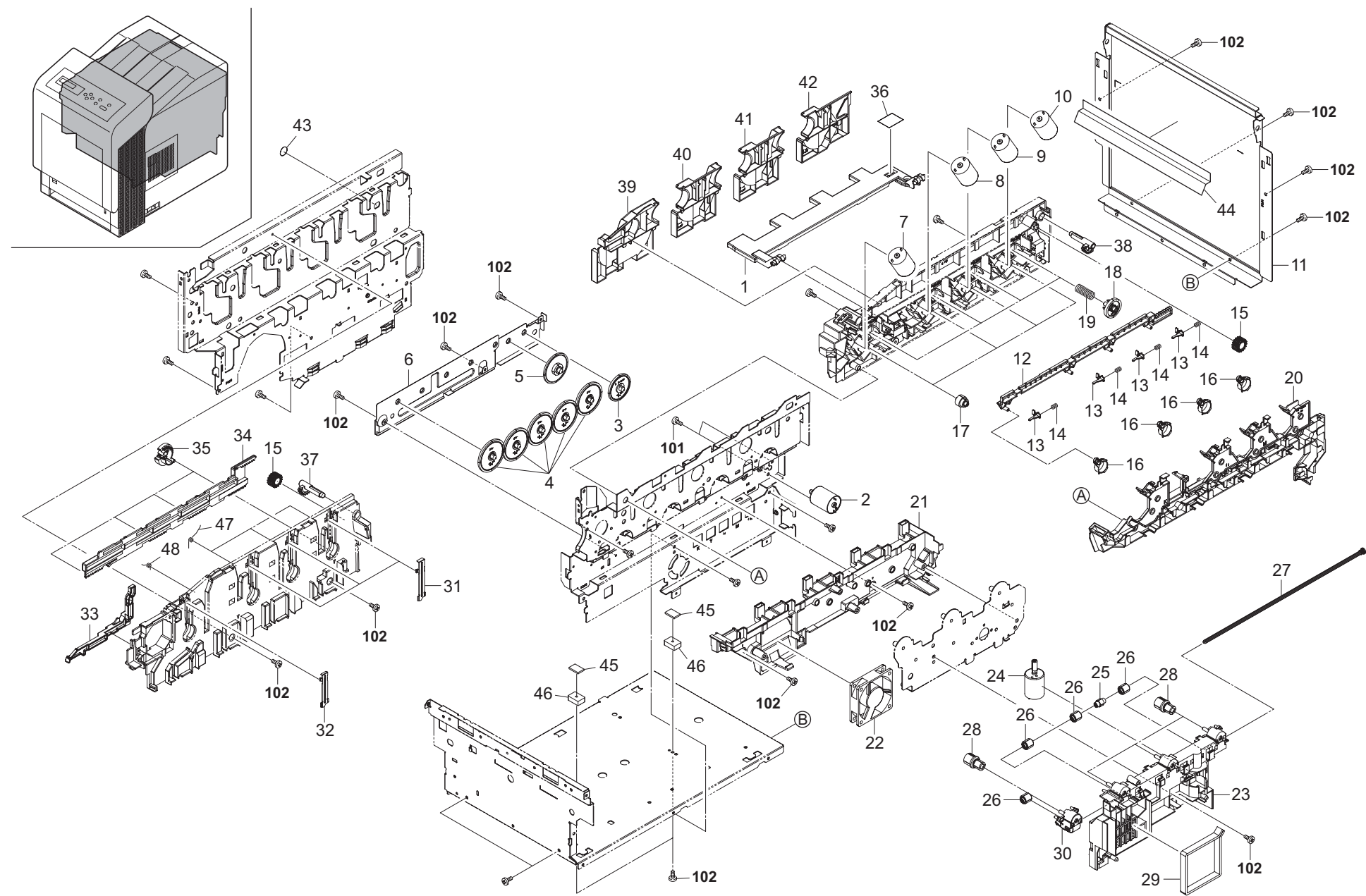


FIG. 3 Frames 1

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN02210	2HN02210	HOLDER RFID	1	1
⊙	2	302HN94110	2HN94110	DC MOTOR ASSY LSU SP	1	1
⊙	3	302HN03430	2HN03430	GEAR Z63R-Z25R	1	1
⊙	4	302HN03450	2HN03450	GEAR Z54S	5	5
⊙	5	302HN03440	2HN03440	GEAR Z70L-Z17S	1	1
⊙	6	302HN03410	2HN03410	MOUNT GLASS CLN DRIVE	1	1
⊙	7	302HN94060	2HN94060	DC MOTOR ASSY K SP	1	1
⊙	8	302HN94070	2HN94070	DC MOTOR ASSY Y SP	1	1
⊙	9	302HN94080	2HN94080	DC MOTOR ASSY C SP	1	1
⊙	10	302HN94090	2HN94090	DC MOTOR ASSY M SP	1	1
	11	302HN02050	2HN02050	FRAME REAR	1	1
	12	302HN02170	2HN02170	RACK TONER SUPPLY R	1	1
	13	302HN02700	2HN02700	ACTUATOR CONTAINER	4	4
	14	302HN02710	2HN02710	SPRING ACT CONT	4	4
⊙	15	302HN02150	2HN02150	GEAR Z16S HINGE	2	2
	16	302HN02190	2HN02190	CAM TONER SUPPLY	4	4
⊙	17	302HN15030	2HN15030	GEAR Z20S-Z26L	4	4
⊙	18	302HN15020	2HN15020	GEAR Z50S	4	4
	19	302HN15040	2HN15040	SPRING JOINT	4	4
	20	302HN02200	2HN02200	HOLDER HARNESS	1	1
	21	302HN02230	2HN02230	DUCT RIGHT	1	1
⊙	22	302HN44020	2HN44020	FAN MOTOR	1	1
	23	302HN03340	2HN03340	HOLDER MCH CLN MOTOR	1	1
⊙	24	302HN94100	2HN94100	DC MOTOR ASSY MCH SP	1	1
⊙	25	302HN03310	2HN03310	GEAR Z16L	1	1
⊙	26	302HN03320	2HN03320	GEAR Z14R	4	4
	27	302HN03360	2HN03360	SHAFT MCH CLN	1	1
⊙	28	302HN03330	2HN03330	GEAR Z16S-Z14R	4	4
⊙	29	302HN02530	2HN02530	OZONE FILTER	1	1
	30	302HN03350	2HN03350	HOLDER MCH CLN DRIVE GEAR	1	1
	31	302HN02680	2HN02680	PLATE CONTAINER C	3	3
	32	302HN02670	2HN02670	PLATE CONTAINER K	1	1
⊙	33	302HN02300	2HN02300	ROD INTERLOCK	1	1
	34	302HN02160	2HN02160	RACK TONER SUPPLY L	1	1
	35	302HN02180	2HN02180	RATCHET CONTAINER	4	4
	36	302HN02720	2HN02720	SEAL SQUARE 25-20	1	1
	37	302HN02130	2HN02130	HINGE LEFT	1	1
	38	302HN02140	2HN02140	HINGE RIGHT	1	1
⊙	39	302HN15070	2HN15070	GUIDE CONTAINER K	1	1
⊙	40	302HN15080	2HN15080	GUIDE CONTAINER Y	1	1
⊙	41	302HN15090	2HN15090	GUIDE CONTAINER C	1	1
⊙	42	302HN15110	2HN15110	GUIDE CONTAINER M	1	1
	43	302HN02730	2HN02730	SEAL CIRCLE 12	1	1
	44	302HN02850	2HN02850	SHEET FRAME REAR	1	1
	45	302HN02870	2HN02870	SHEET SARCON	2	2
	46	302HN02860	2HN02860	BLOCK HEAT CONDUCT	2	2
	47	302HN15160	2HN15160	SPRING P CONT C	3	3
	48	302HN15170	2HN15170	SPRING P CONT K	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	7BB001303H	BB063500	PAN HEAD SCREW M3X3		
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 4 Frames 2 (21/23ppm 250sheet)

2HL/2HM/2HN

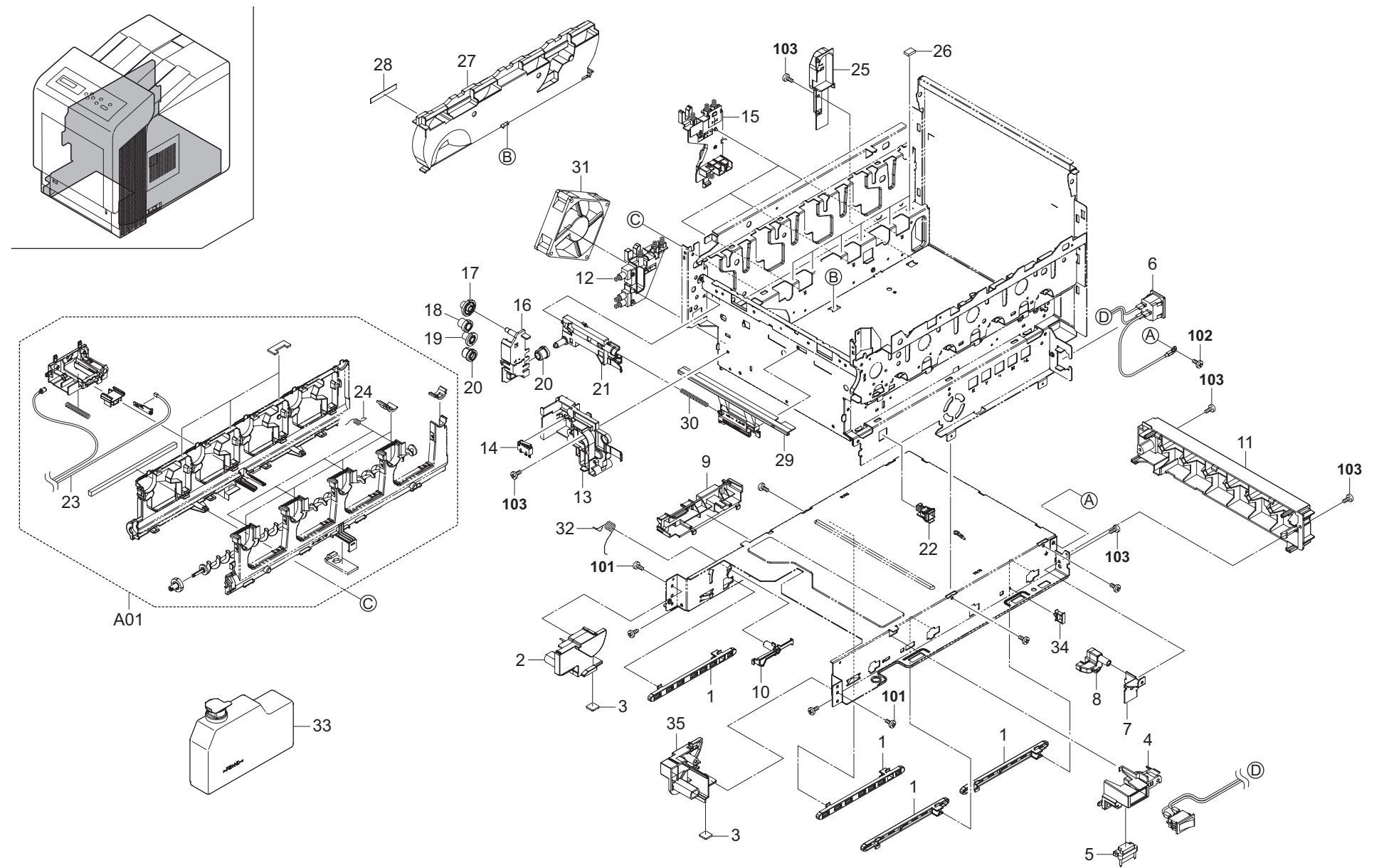


FIG. 4 Frames 2 (21/23ppm 250sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	1	302HN02740	2HN02740	RAIL CASSETTE	4	4
	2	302HL02080	2HL02080	HINGE FEED LEFT	1	1
	3	302HN02610	2HN02610	FOOT	2	2
	4	302HL02540	2HL02540	BRACKET SWITCH	1	1
	5	302HN46350	2HN46350	CONN.CORD ASSY S03290	1	1
⊙	6	302HN00050	2HN00050	INLET ASSY	1	1
	7	302HL02550	2HL02550	BRACKET BASE	1	1
	8	302HN02620	2HN02620	BRACKET HARNESS	1	1
	9	302HN02630	2HN02630	BRACKET HARNESS L	1	1
	10	302HN02780	2HN02780	LOCK CASSETTE	1	1
⊙	11	302HL02070	2HL02070	COVER REAR	1	1
⊙	12	302HN94030	2HN94030	BRACKET HV K ASSY	1	1
⊙	13	302HN94040	2HN94040	CASE CONTACT HV K ASSY SP	1	1
⊙	14	302HN00060	2HN00060	SIDE SW ASSY	1	1
⊙	15	302HN94020	2HN94020	BRACKET HV C ASSY SP	3	3
	16	302HN02590	2HN02590	BRACKET GEAR	1	1
⊙	17	302HN02320	2HN02320	GEAR Z25S WASTE	1	1
⊙	18	302HN02330	2HN02330	GEAR Z17S WASTE	1	1
⊙	19	302HN02340	2HN02340	GEAR Z20S WASTE	1	1
⊙	20	302HN02350	2HN02350	GEAR Z14L-Z17S WASTE	2	2
	21	302HN02250	2HN02250	BRACKET FRONT	1	1
⊙	22	302HN94010	2HN94010	BRACKET HV TC ASSY SP	1	1
⊙	A01	302HN93170	2HN93170	PARTS WASTE TONER	1	1
	23	*302HN00130	2HN00130	TONER FULL DETECT ASSY	1	1
	24	*302HN02500	2HN02500	SPRING LOCK DRUM	4	4
	25	302HN02580	2HN02580	INNER COVER	1	1
	26	302HN02810	2HN02810	SEAL DUCT A	6	6
	27	302HN02220	2HN02220	DUCT LEFT	1	1
	28	302HN02840	2HN02840	SEAL DUCT D	1	1
⊙	29	302HN94050	2HN94050	BAR CLEANERED ID ASSY SP	1	1
	30	302HN02490	2HN02490	SPRING CLEANER ID	1	1
⊙	31	302HN44010	2HN44010	FAN MOTOR	1	1
	32	302HN02770	2HN02770	SPRING LOCK CASSETTE	1	1
⊙	33	302HN93180	2HN93180	WT-560	1	1
	34	7YZM610007++H01	YZ023340	ACCESS.SADDLE	1	1
	35	302HL02090	2HL02090	HINGE FEED RIGHT	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	102	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 4 Frames 2 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

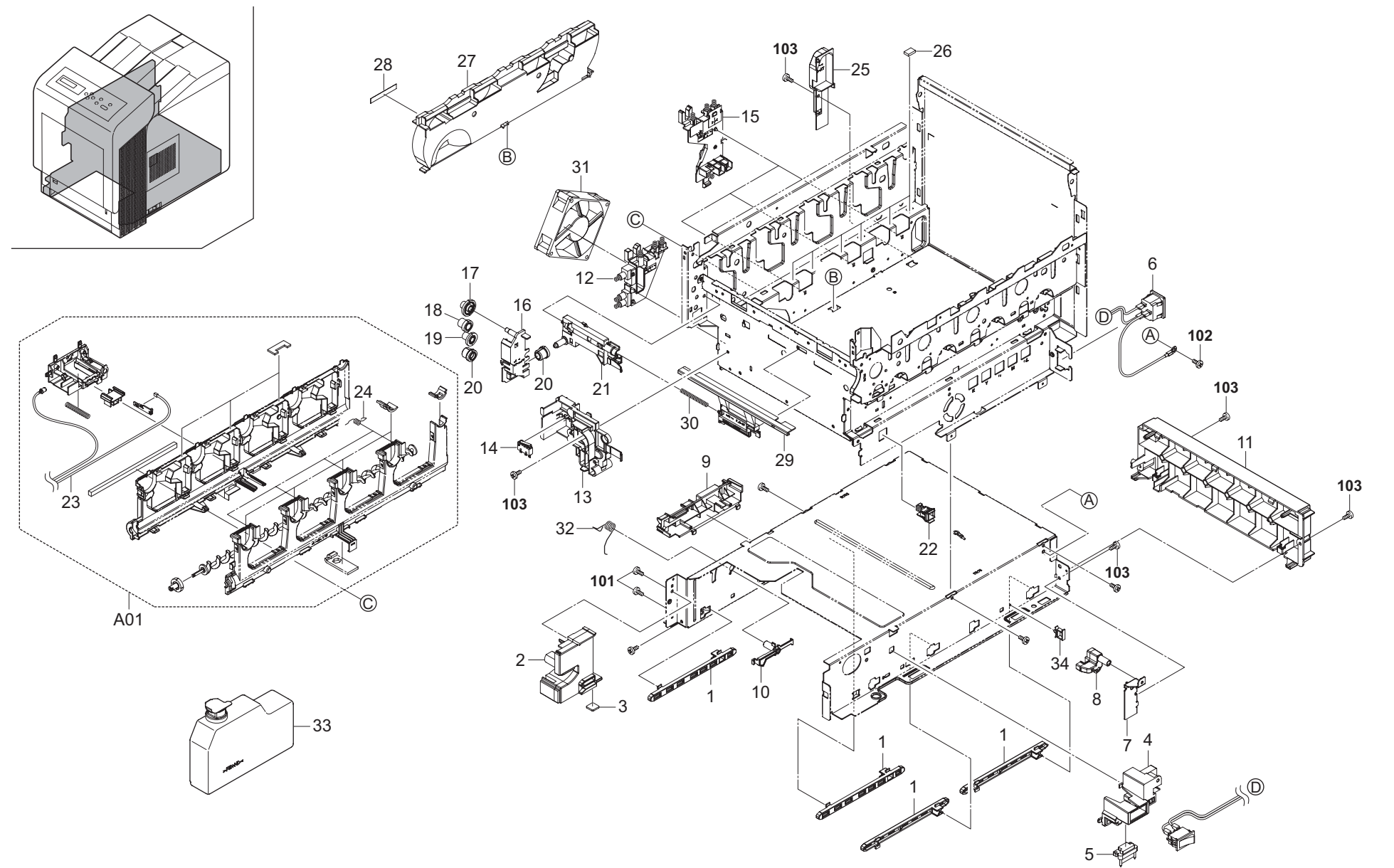


FIG. 4 Frames 2 (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	1	302HN02740	2HN02740	RAIL CASSETTE	4	4
	2	302HN02080	2HN02080	HINGE FEED LEFT	1	1
	3	302HN02610	2HN02610	FOOT	1	1
	4	302HN02540	2HN02540	BRACKET SWITCH	1	1
	5	302HN46350	2HN46350	CONN.CORD ASSY S03290	1	1
⊙	6	302HN00050	2HN00050	INLET ASSY	1	1
	7	302HN02550	2HN02550	BRACKET BASE	1	1
	8	302HN02620	2HN02620	BRACKET HARNESS	1	1
	9	302HN02630	2HN02630	BRACKET HARNESS L	1	1
	10	302HN02780	2HN02780	LOCK CASSETTE	1	1
⊙	11	302HN02070	2HN02070	COVER REAR	1	1
⊙	12	302HN94030	2HN94030	BRACKET HV K ASSY	1	1
⊙	13	302HN94040	2HN94040	CASE CONTACT HV K ASSY SP	1	1
⊙	14	302HN00060	2HN00060	SIDE SW ASSY	1	1
⊙	15	302HN94020	2HN94020	BRACKT HV C ASSY SP	3	3
	16	302HN02590	2HN02590	BRACKET GEAR	1	1
⊙	17	302HN02320	2HN02320	GEAR Z25S WASTE	1	1
⊙	18	302HN02330	2HN02330	GEAR Z17S WASTE	1	1
⊙	19	302HN02340	2HN02340	GEAR Z20S WASTE	1	1
⊙	20	302HN02350	2HN02350	GEAR Z14L-Z17S WASTE	2	2
	21	302HN02250	2HN02250	BRACKET FRONT	1	1
⊙	22	302HN94010	2HN94010	BRACKET HV TC ASSY SP	1	1
⊙	A01	302HN93170	2HN93170	PARTS WASTE TONER	1	1
	23	*302HN00130	2HN00130	TONER FULL DETECT ASSY	1	1
	24	*302HN02500	2HN02500	SPRING LOCK DRUM	4	4
	25	302HN02580	2HN02580	INNER COVER	1	1
	26	302HN02810	2HN02810	SEAL DUCT A	6	6
	27	302HN02220	2HN02220	DUCT LEFT	1	1
	28	302HN02840	2HN02840	SEAL DUCT D	1	1
⊙	29	302HN94050	2HN94050	BAR CLEANERED ID ASSY SP	1	1
	30	302HN02490	2HN02490	SPRING CLEANER ID	1	1
⊙	31	302HN44010	2HN44010	FAN MOTOR	1	1
	32	302HN02770	2HN02770	SPRING LOCK CASSETTE	1	1
⊙	33	302HN93180	2HN93180	WT-560	1	1
	34	7YZM610007++H01	YZ023340	ACCESS.SADDLE	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	102	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		
	103	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 5 Paper Cassettes (21/23ppm 250sheet)

2HL/2HM/2HN

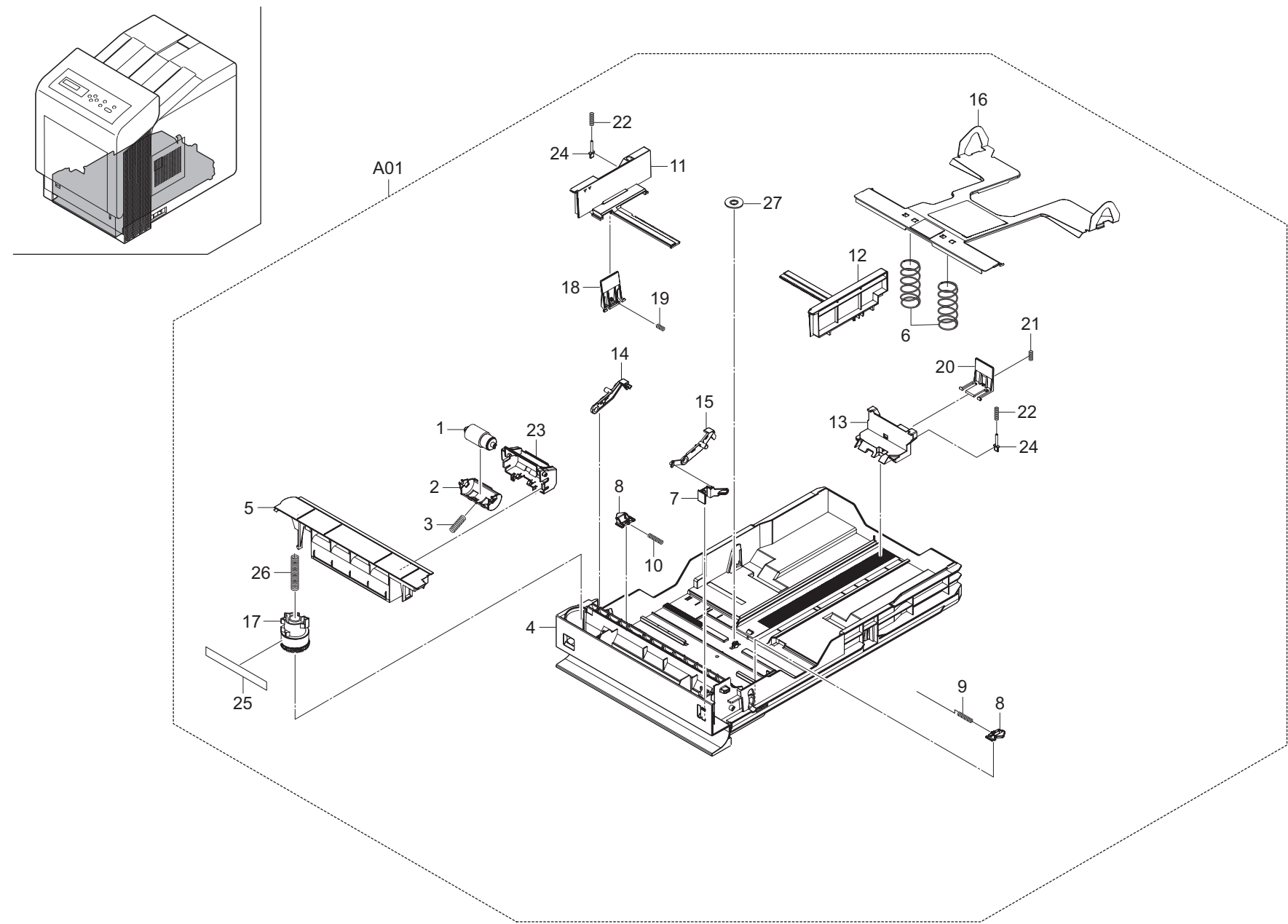


FIG. 5 Paper Cassettes (21/23ppm 250sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HL93130	2HL93130	CT-500	1	1
⊙	1	*302F909170	2F909170	RETARD ROLLER ASSY	1	1
	2	*302F909180	2F909180	HOLDER RETARD	1	1
	3	*302F909200	2F909200	SPRING RETARD	1	1
	4	*302HL09010	2HL09010	BASE CASSETTE	1	1
	5	*302HL09020	2HL09020	COVER CASSETTE TOP	1	1
	6	*302HL09030	2HL09030	SPRING CASSETTE	2	2
	7	*302HL09040	2HL09040	MARKER INDICATOR	1	1
	8	*302HL09050	2HL09050	LOCK BOTTOM	2	2
	9	*302HL09060	2HL09060	SPRING LOCK BOTTOM R	1	1
	10	*302HL09070	2HL09070	SPRING LOCK BOTTOM L	1	1
	11	*302HL09080	2HL09080	CURSOR LEFT	1	1
	12	*302HL09090	2HL09090	CURSOR RIGHT	1	1
	13	*302HL09100	2HL09100	CURSOR END	1	1
	14	*302HL09110	2HL09110	LEVER BOTTOM LOCK L	1	1
	15	*302HL09120	2HL09120	LEVER BOTTOM LOCK R	1	1
⊙	16	*302HL94020	2HL94020	PLATE BOTTOM ASSY SP	1	1
	17	*302HN09050	2HN09050	DIAL CASSETTE	1	1
	18	*302HN09090	2HN09090	LEVER GUIDE SIDE	1	1
	19	*302HN09100	2HN09100	SPRING GUIDE SIDE	1	1
	20	*302HN09120	2HN09120	LEVER STOPPER	1	1
	21	*302HN09130	2HN09130	SPRING STOPPER	1	1
	22	*302HN09190	2HN09190	SPRING FIX	2	2
	23	*302HN09230	2HN09230	GUIDE RETARD	1	1
	24	*302HN09240	2HN09240	SIZE FIX	2	2
	25	*302HN09250	2HN09250	LABEL DIAL	1	1
	26	*302HN09400	2HN09400	SPRING DIAL	1	1
	27	*5MVG127DN071	2A807050	GEAR CASSETTE /A-49 CASSETTE A4	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 5 Paper Cassettes (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

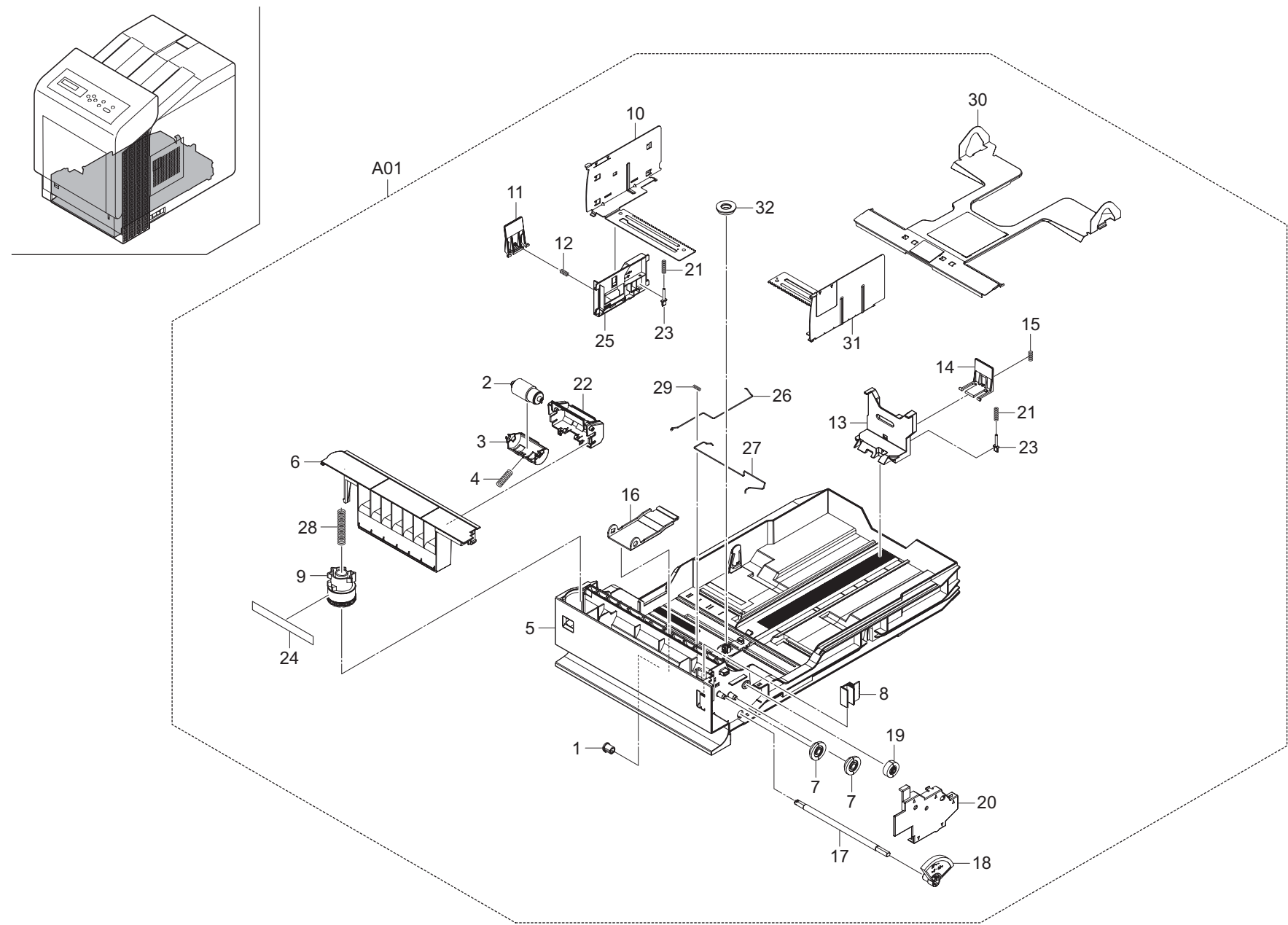


FIG. 5 Paper Cassettes (21/23ppm 500sheet, 26/28ppm 500sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HN93160	2HN93160	CT-501	1	1
	1	*302F909160	2F909160	BUSH LIFT 6	1	1
⊙	2	*302F909170	2F909170	RETARD ROLLER ASSY	1	1
	3	*302F909180	2F909180	HOLDER RETARD	1	1
	4	*302F909200	2F909200	SPRING RETARD	1	1
	5	*302HN09010	2HN09010	BASE CASSETTE	1	1
	6	*302HN09020	2HN09020	COVER CASSETTE TOP	1	1
	7	*302HN09030	2HN09030	GEAR Z20S-Z17S INDICATOR	2	2
	8	*302HN09040	2HN09040	MARKER INDICATOR	1	1
	9	*302HN09050	2HN09050	DIAL CASSETTE	1	1
	10	*302HN09070	2HN09070	CURSOR LEFT	1	1
	11	*302HN09090	2HN09090	LEVER GUIDE SIDE	1	1
	12	*302HN09100	2HN09100	SPRING GUIDE SIDE	1	1
	13	*302HN09110	2HN09110	CURSOR END	1	1
	14	*302HN09120	2HN09120	LEVER STOPPER	1	1
	15	*302HN09130	2HN09130	SPRING STOPPER	1	1
	16	*302HN09140	2HN09140	WORKPLATE LIFT	1	1
	17	*302HN09150	2HN09150	SHAFT WORKPLATE	1	1
	18	*302HN09160	2HN09160	GEAR Z50S LIFT	1	1
	19	*302HN09170	2HN09170	GEAR Z13S JOINT	1	1
	20	*302HN09180	2HN09180	COVER LIFT GEAR	1	1
	21	*302HN09190	2HN09190	SPRING FIX	2	2
	22	*302HN09230	2HN09230	GUIDE RETARD	1	1
	23	*302HN09240	2HN09240	SIZE FIX	2	2
	24	*302HN09250	2HN09250	LABEL DIAL	1	1
	25	*302HN09350	2HN09350	CURSOR LEFT B	1	1
	26	*302HN09370	2HN09370	SPRING EARTH	1	1
	27	*302HN09390	2HN09390	SPRING EARTH SIDE	1	1
	28	*302HN09400	2HN09400	SPRING DIAL	1	1
	29	*302HN09410	2HN09410	SPRING EARTH C	1	1
⊙	30	*302HN94190	2HN94190	PLATE BOTTOM ASSY SP	1	1
	31	*303K809420	3K809420	CURSOR RIGHT PF	1	1
	32	*5MVG127DB046	2B700190	GEAR CASSETTE /FS-1200 A4	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 6 Paper Feed Section 1

2HL/2HM/2HN

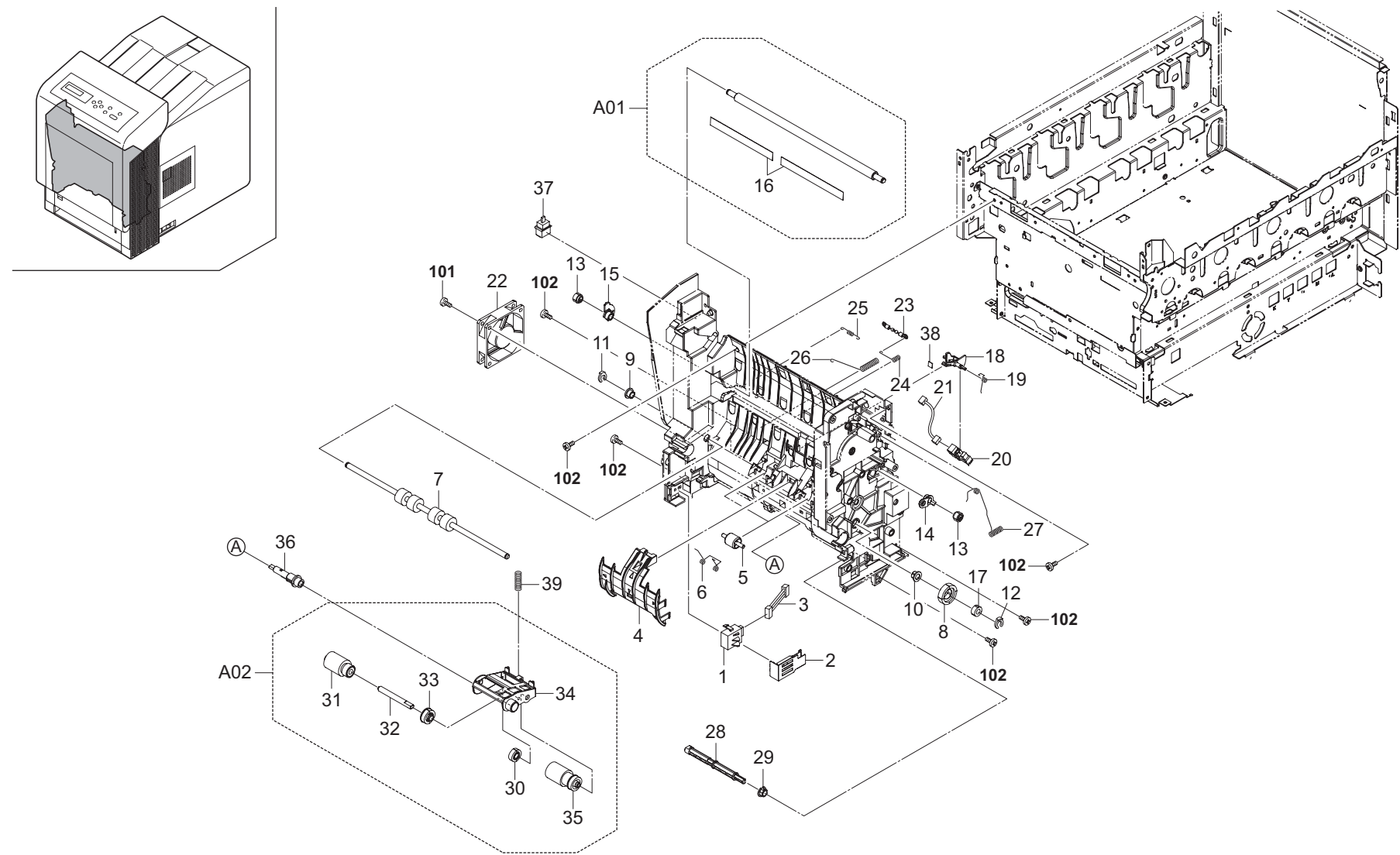


FIG. 6 Paper Feed Section 1

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN44180	2HN44180	SWITCH SIZE	1	1
	2	302HN02470	2HN02470	PLATE EARTH SIZE	1	1
	3	302HN46130	2HN46130	CONN.CORD ASSY S03266	1	1
	4	302HN06160	2HN06160	GUIDE HOUSING	1	1
	5	2C921040	2C921040	PULLEY FEED SHIFT	2	2
	6	302HN24230	2HN24230	SPRING MIDDLE	2	2
	7	302HL24010	2HL24010	ROLLER MIDDLE B (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
	7	302HN24030	2HN24030	ROLLER MIDDLE (26/28ppm 500sheet)	1	1
	8	302HL24020	2HL24020	GEAR Z27R MIDDLE B (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
	8	302HN24080	2HN24080	GEAR Z27R MIDDLE (26/28ppm 500sheet)	1	1
	9	2BG22970	2BG22970	BUSH 6 EW	1	1
	10	2BG22960	2BG22960	BUSH 6	1	1
⊙	11	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1	1
	12	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
	13	302HN24060	2HN24060	GEAR Z19L REG REAR	2	2
	14	302HN24350	2HN24350	BUSH REGIST CL	1	1
	15	302HN24410	2HN24410	BUSH REGIST EW	1	1
	A01	302HN94130	2HN94130	ROLLER REG REAR SP	1	1
	16	*302HN24160	2HN24160	SHEET REGIST FRONT	2	2
	17	5AAVCLTCH018	2A806910	ONE WAY CLUTCH /A-49 MPF A4 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
	18	302HN24120	2HN24120	ACTUATOR REGIST	1	1
	19	302HN24240	2HN24240	SPRING REG ACT	1	1
	20	7NXSG2481+++H01	NX052600	SENSOR OPT.	1	1
	21	302HN46120	2HN46120	CONN.CORD ASSY S03265	1	1
⊙	22	302HN44020	2HN44020	FAN MOTOR	1	1
	23	302HN24430	2HN24430	HIGH MEG R ASSY	1	1
	24	302HN24260	2HN24260	SPRING REG EARTH A	1	1
	25	302HN24420	2HN24420	SPRING REG EARTH B	1	1
	26	302HN24320	2HN24320	SPRING MID EARTH	1	1
	27	302HN02450	2HN02450	SPRING CONTACT HV TC	1	1
	28	302HN06030	2HN06030	SHAFT FEED R	1	1
	29	302HN31590	2HN31590	BUSH DRIVE	1	1
	A02	302HL94010	2HL94010	HOLDER FEED ASSY SP (21/23ppm 250sheet)	1	1
	A02	302HN94200	2HN94200	HOLDER FEED ASSY SP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
	30	*302F906030	2F906030	GEAR FEED Z26H	1	1
	31	*302F906230	2F906230	PULLEY FEED ASSY	1	1
⊙	32	*302F906271	2F906271	SHAFT FEED L	1	1
	33	*302F906280	2F906280	GEAR FEED Z30H	1	1
	34	*302HL06010	2HL06010	HOLDER FEED 250 (21/23ppm 250sheet)	1	1
	34	*302HN06010	2HN06010	HOLDER FEED (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	35	*302HN06080	2HN06080	PULLEY PICKUP ASSY	1	1
	36	302F906110	2F906110	PIN FEED ROLL	1	1
	37	7SP01000001+H01	SP044290	SW.PUSH	1	1
	38	302HN24360	2HN24360	SPONGE A	1	1
	39	302HN06040	2HN06040	SPRING PICKUP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
	101	5MBTPB3023WW++R	B1B73230	BIND T.T SCREW(+)/ M3 X 23 CRFREE B-T		
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

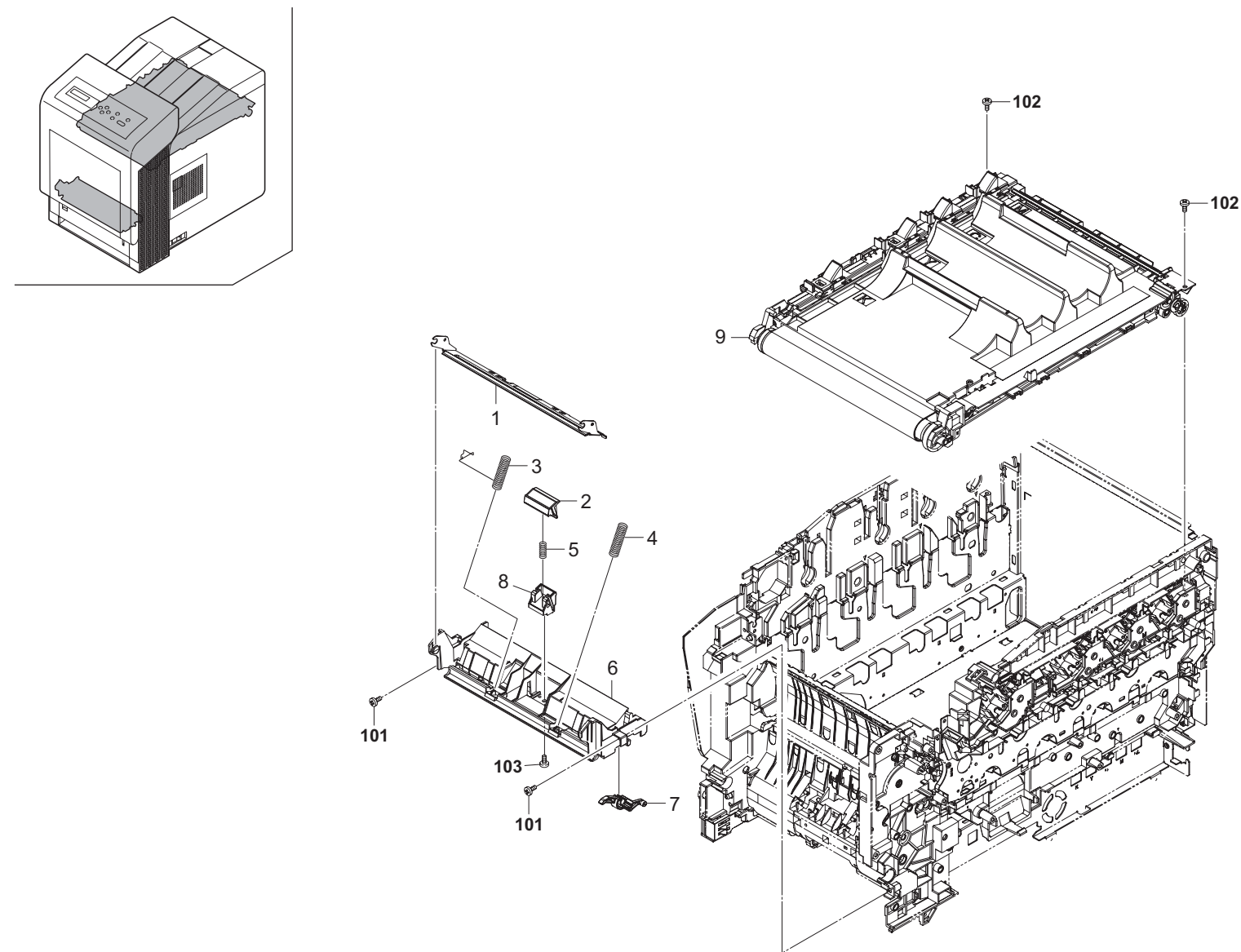


FIG. 7 Paper Feed Section 2

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN94150	2HN94150	PLATE BOTTOM MPF ASSY SP	1	1
⊙	2	302HN94160	2HN94160	SEPARATOR MPF ASSY SP	1	1
	3	302HN08080	2HN08080	SP BOTTOM MPF L	1	1
	4	302HN08090	2HN08090	SP BOTTOM MPF R	1	1
	5	302HN08100	2HN08100	SPRING SEPARATOR	1	1
	6	302HN08110	2HN08110	FRAME MPF LOW	1	1
	7	302HN08180	2HN08180	LEVER CAM MPF	1	1
	8	302HN08210	2HN08210	HOLDER SEPARATOR MPF	1	1
⊙	9	302HL93230	2HL93230	TR-540		
				(21/23ppm 250sheet)	1	1
⊙	9	302HN93060	2HN93060	TR-560		
				(21/23ppm 500sheet, 26/28ppm 500sheet)	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB4010TW++R	B1A54100	BIND T.T SCREW(+)/ M4 X 10 CRFREE S-T		
	102	5MBTPB4016PW++R	B1B64160	BIND T.T SCREW(+)/ M4 X 16 CRFREE P-T		
	103	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 8 Paper Conveying Section

2HL/2HM/2HN

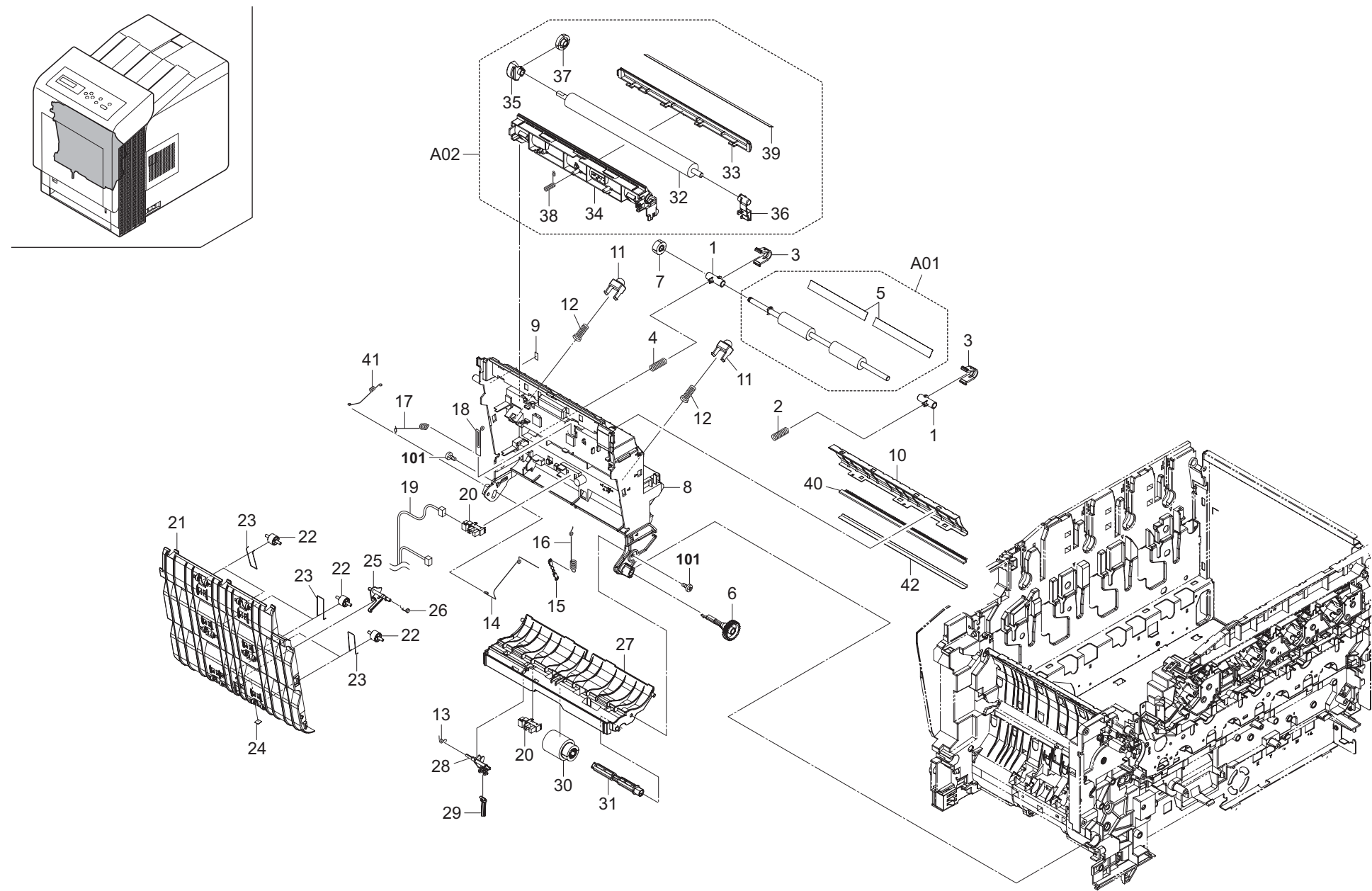


FIG. 8 Paper Conveying Section

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN24110	2HN24110	BUSH REG R	2	2
	2	302HN24190	2HN24190	SPRING REG R	1	1
	3	302HN24150	2HN24150	STOPPER BUSH REG	2	2
	4	302HN24180	2HN24180	SPRING REG L	1	1
	A01	302HN94170	2HN94170	ROLLER REG FRONT SP	1	1
	5	*302HN24160	2HN24160	SHEET REGIST FRONT	2	2
	6	302HN06150	2HN06150	GEAR Z30S MPF	1	1
	7	302HN24070	2HN24070	GEAR Z31R REG FRONT	1	1
	8	302HN24040	2HN24040	FRAME CONVEYING	1	1
	9	302HN25350	2HN25350	LABEL EXIT	1	1
	10	302HN24090	2HN24090	PLATE EARTH GUIDE	1	1
	11	302HN24370	2HN24370	STOPPER TC SPRING	2	2
	12	302HN24210	2HN24210	SPRING TC L	2	2
	13	302HN06170	2HN06170	SPRING MPF B	1	1
	14	302HN24250	2HN24250	SPRING EARTH FEED	1	1
	15	302HN24430	2HN24430	HIGH MEG R ASSY	1	1
	16	302HN24280	2HN24280	SPRING GUIDE EARTH	1	1
	17	302HN24380	2HN24380	SPRING GUIDE EARTH B	1	1
	18	302HN24270	2HN24270	SPRING SEP EARTH A	1	1
	19	302HN46110	2HN46110	CONN.CORD ASSY S03264	1	1
	20	7NXSG2481+++H01	NX052600	SENSOR OPT.	2	2
	21	302HN24050	2HN24050	GUIDE FEED DU	1	1
	22	302HN24400	2HN24400	PULLEY PA	6	6
	23	302HN24290	2HN24290	SPRING DU	6	6
	24	302HN24360	2HN24360	SPONGE A	1	1
	25	302HN24140	2HN24140	ACTUATOR DU	1	1
	26	302HN24300	2HN24300	SPRING ACT DU	1	1
	27	302HN06100	2HN06100	FRAME MPF UP	1	1
	28	302HN06120	2HN06120	ACTUATOR MPF	1	1
	29	302HN06130	2HN06130	ACTUATOR MPF B	1	1
	30	5AAVROLL+051	2CL16130	ROLLER M/P ASSY /43487B0027 A4	1	1
	31	302HN06110	2HN06110	SHAFT FEED MPF	1	1
	A02	302HN93240	2HN93240	PARTS TRANSFER ASSY	1	1
	32	*302HN22010	2HN22010	ROLLER TRANSFER	1	1
	33	*302HN22020	2HN22020	PAPER CHUTE	1	1
	34	*302HN22030	2HN22030	HOLDER BRUSH	1	1
	35	*302HN22050	2HN22050	BUSH TRANS L	1	1
	36	*302HN22060	2HN22060	BUSH TRANS R	1	1
	37	*302HN22070	2HN22070	GEAR Z22L TC ROLL	1	1
	38	*302HN22080	2HN22080	SPRING SEP EARTH B	1	1
	39	*302HN22110	2HN22110	SHEET PAPER CHUTE	1	1
	40	302HN24460	2HN24460	DISCHARGER TRANS	1	1
	41	302HN24390	2HN24390	SPRING EARTH B	1	1
	42	302HN24470	2HN24470	PLATE DISCHARGER	1	1
	101	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

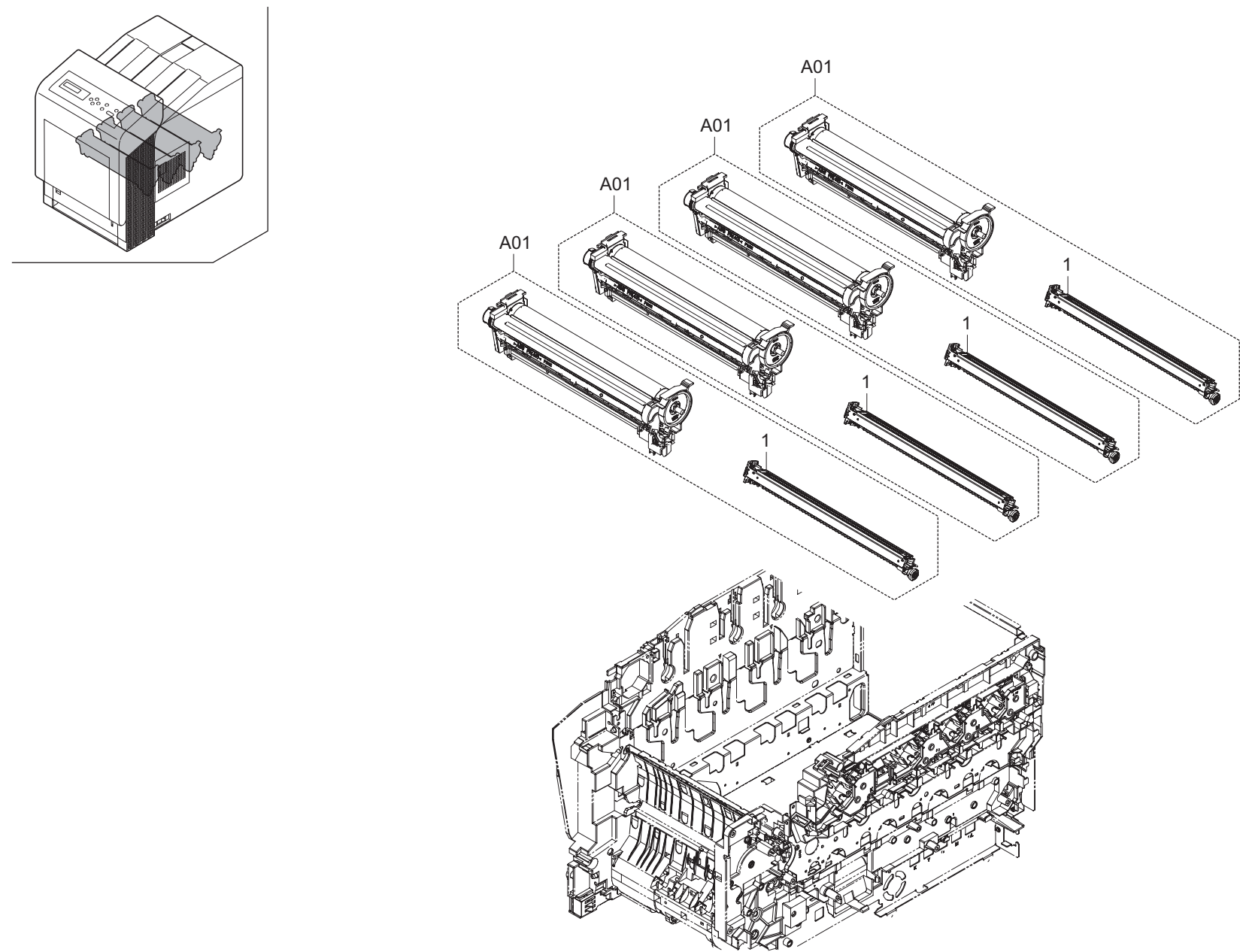


FIG. 9 Image Formation Section

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HL93050	2HL93050	DK-540 (21/23ppm 250sheet)	4	4
⊙	A01	302HM93010	2HM93010	DK-550 (21/23ppm 500sheet)	4	4
⊙	A01	302HN93050	2HN93050	DK-560 (26/28ppm 500sheet)	4	4
⊙	1	•302HL93200	2HL93200	MC-560	4	4

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

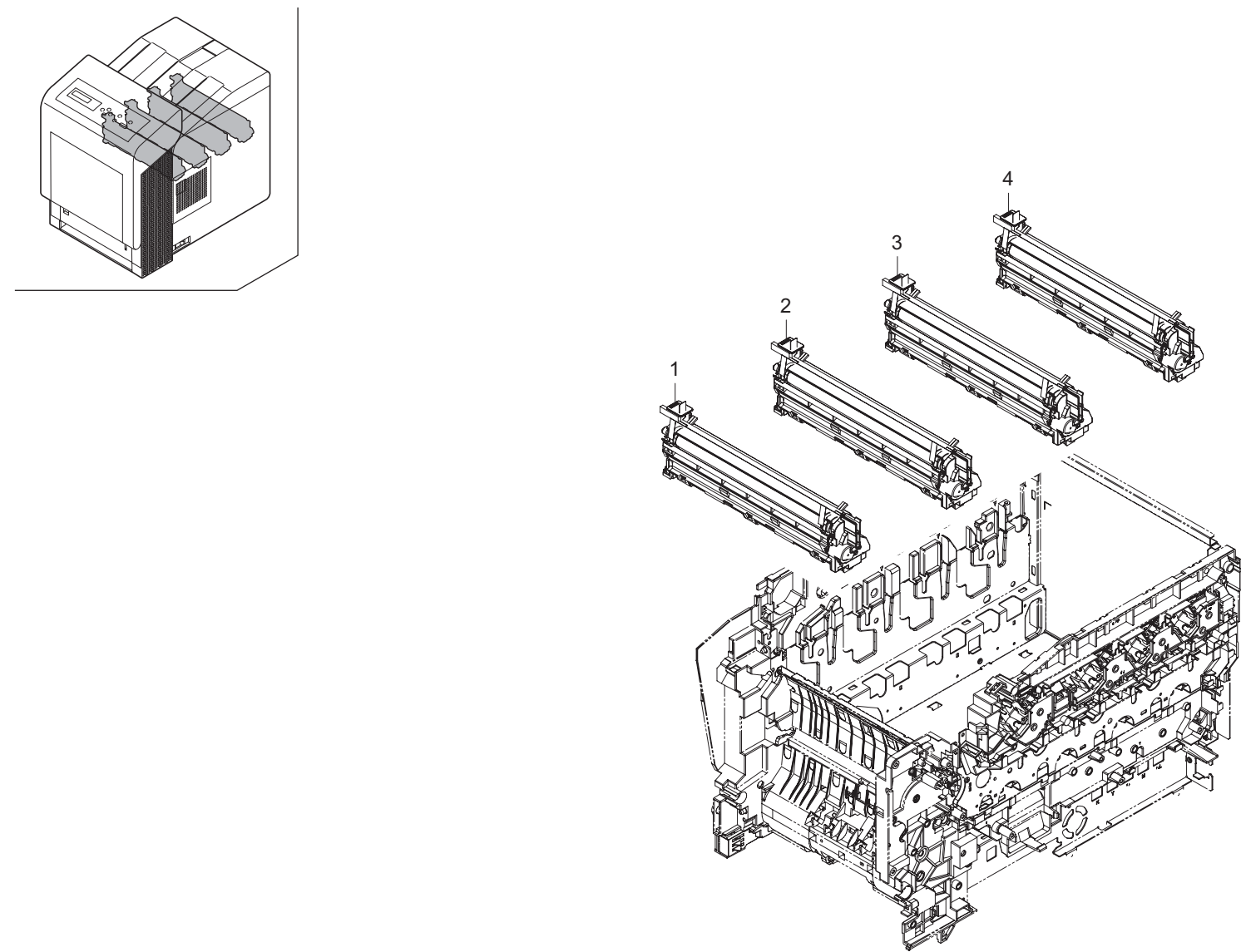


FIG. 10 Developing Section

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HL93010	2HL93010	DV-540(K) (21/23ppm 250sheet)	1	1
⊙	1	302HN93010	2HN93010	DV-560(K) (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	2	302HL93020	2HL93020	DV-540(Y) (21/23ppm 250sheet)	1	1
⊙	2	302HN93020	2HN93020	DV-560(Y) (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	3	302HL93030	2HL93030	DV-540(C) (21/23ppm 250sheet)	1	1
⊙	3	302HN93030	2HN93030	DV-560(C) (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	4	302HL93040	2HL93040	DV-540(M) (21/23ppm 250sheet)	1	1
⊙	4	302HN93040	2HN93040	DV-560(M) (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 11 Fuser Section

2HL/2HM/2HN

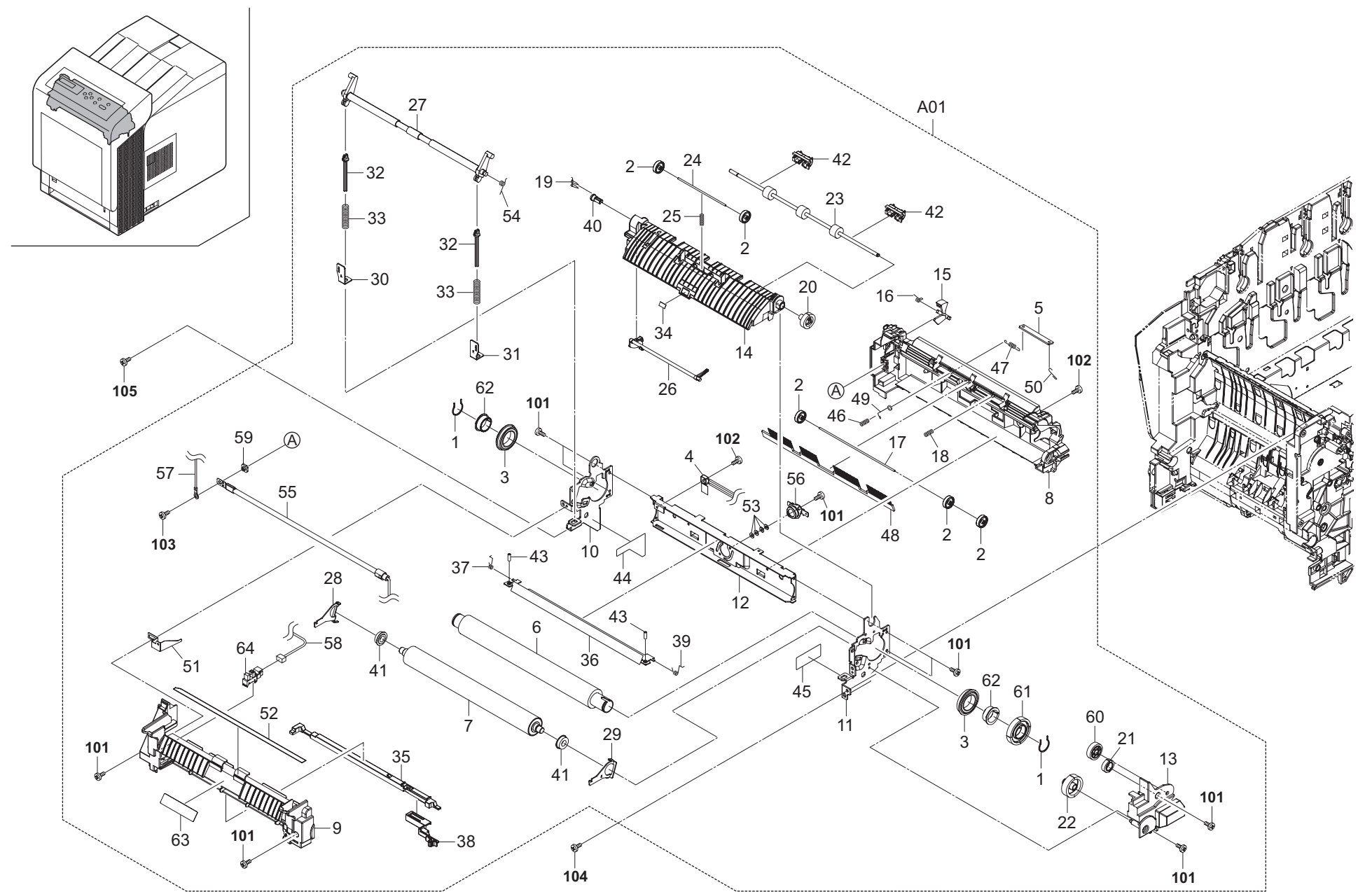


FIG. 11 Fuser Section

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HL93160	2HL93160	FK-540(U) (21/23ppm 250sheet)	1	
⊙	A01	302HL93150	2HL93150	FK-540(E) (21/23ppm 250sheet)		1
⊙	A01	302HN93080	2HN93080	FK-560(U) (21/23ppm 500sheet, 26/28ppm 500sheet)	1	
⊙	A01	302HN93070	2HN93070	FK-560(E) (21/23ppm 500sheet, 26/28ppm 500sheet)		1
	1	*302D925020	2D925020	RING STOP	2	2
⊙	2	*302F325070	2F325070	PULLEY EXIT	5	5
	3	*302FZ25300	2FZ25300	BEARING 20 32	2	2
⊙	4	*302GJ25560	2GJ25560	THERMISTOR FUSER	1	1
⊙	5	*302HN01240	2HN01240	P.W.BOARD ASSY FUSER ZENER	1	1
⊙	6	*302HN25010	2HN25010	ROLLER HEAT	1	1
⊙	7	*302HN25020	2HN25020	ROLLER PRESS	1	1
	8	*302HN25030	2HN25030	FRAME FUSER UP	1	1
	9	*302HN25040	2HN25040	FRAME FUSER LOW	1	1
	10	*302HN25050	2HN25050	PLATE SIDE L	1	1
	11	*302HN25060	2HN25060	PLATE SIDE R	1	1
	12	*302HN25070	2HN25070	PLATE STAY	1	1
	13	*302HN25080	2HN25080	COVER SIDE R	1	1
	14	*302HN25090	2HN25090	GUIDE EXIT	1	1
	15	*302HN25110	2HN25110	ACTUATOR FUSER LINK	1	1
	16	*302HN25120	2HN25120	SPRING ACTUATOR	1	1
	17	*302HN25130	2HN25130	SHAFT EXIT	1	1
	18	*302HN25140	2HN25140	SPRING EXIT	1	1
	19	*302HN25150	2HN25150	SPRING EXIT EARTH	1	1
⊙	20	*302HN25160	2HN25160	GEAR Z23S EXIT	1	1
⊙	21	*302HN25170	2HN25170	GEAR Z19S IDLE	1	1
⊙	22	*302HN25180	2HN25180	GEAR Z34S INPUT	1	1
⊙	23	*302HN25190	2HN25190	ROLLER EXIT	1	1
	24	*302HN25200	2HN25200	SHAFT DU	1	1
	25	*302HN25210	2HN25210	SPRING DU	1	1
	26	*302HN25220	2HN25220	ACTUATOR FUSER	1	1
	27	*302HN25230	2HN25230	LEVER RELEASE	1	1
	28	*302HN25240	2HN25240	PLATE PRESS L	1	1
	29	*302HN25250	2HN25250	PLATE PRESS R	1	1
	30	*302HN25260	2HN25260	PLATE TENSION L	1	1
	31	*302HN25270	2HN25270	PLATE TENSION R	1	1
	32	*302HN25280	2HN25280	GUIDE SPRING	2	2
	33	*302HN25290	2HN25290	SPRING PRESS	2	2
	34	*302HN25350	2HN25350	LABEL EXIT	1	1
	35	*302HN25380	2HN25380	LEVER ENVELOPE	1	1
	36	*302HN25410	2HN25410	SEPARATOR ASSY	1	1
	37	*302HN25420	2HN25420	SPRING SEPARATOR L	1	1
	38	*302HN25430	2HN25430	LEVER LOCK ENVELOPE	1	1
	39	*302HN25440	2HN25440	SPRING SEPARATOR R	1	1
	40	*302HN25450	2HN25450	BUSH EXIT	1	1
	41	*302HN25460	2HN25460	BEARING PRESSURE	2	2
	42	*302HN25470	2HN25470	GUIDE EXIT FUSER	2	2

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	43	*302HN25480	2HN25480	SCREW ADJUSTMENT	2	2
	44	*302HN25490	2HN25490	SHEET FUSER L	1	1
	45	*302HN25500	2HN25500	SHEET FUSER R	1	1
	46	*302HN25540	2HN25540	SPRING EXIT L	1	1
	47	*302HN25550	2HN25550	SPRING EARTH	1	1
	48	*302HN25560	2HN25560	DISCHARGER FUSER	1	1
	49	*302HN25570	2HN25570	SPRING EXIT B	1	1
	50	*302HN25580	2HN25580	SPRING EARTH A	1	1
	51	*302HN25590	2HN25590	PLATE EARTH	1	1
	52	*302HN25600	2HN25600	SHEET DISCHARGER	1	1
	53	*302HN25610	2HN25610	SPACER THERMOSTAT	4	4
	54	*302HN25620	2HN25620	SPRING LEVER RELEASE	1	1
⊙	55	*302HN44140	2HN44140	HEATER LAMP 240V		1
⊙	55	*302HN44190	2HN44190	HEATER LAMP 120V	1	
⊙	56	*302HN44170	2HN44170	THERMOSTAT 250V190C	1	1
	57	*302HN46220	2HN46220	CONN.CORD ASSY S03275		1
	57	*302HN46230	2HN46230	CONN.CORD ASSY S03276	1	
	58	*302HN46550	2HN46550	CONN.CORD ASSY S03404	1	1
	59	*5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	1	1
⊙	60	*5MVG138XN010	2FV20090	GEAR IDLE Z25	1	1
⊙	61	*5MVG154XN001	2D920020	GEAR HEAT Z43S /A-80 A4	1	1
	62	*5MVM180XN002	2D920030	BUSH FUSER /A-80 A4	2	2
	63	*5MVL611WN06	2FV20100	LABEL FUSER CAUTION	1	1
⊙	64	*7NXTLP1255++H01	NX046610	SENSOR OPT.	1	1
	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		
	102	5MBTPB3008TW++R	B1A53080	BIND T.T SCREW(+)/ M3 X 8 CRFREE S-T		
	103	5MBSP43006NW++R	B4A03060	TP HEAD SCREW(+)/ M3 X 6 DRFREE		
	104	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	105	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 12 Drive Section (21/23ppm 250sheet, 21/23ppm 500sheet)

2HL/2HM/2HN

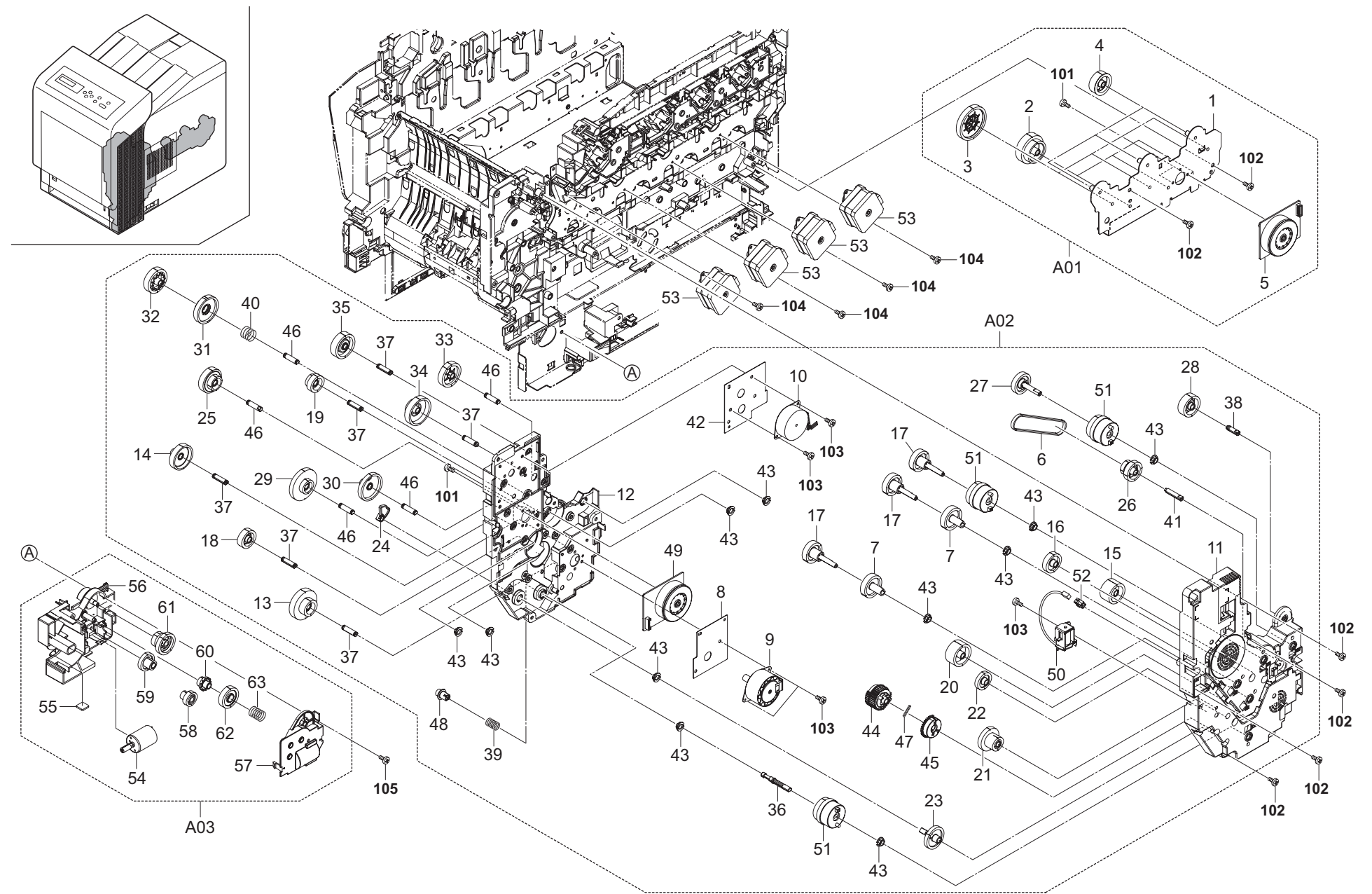


FIG. 12 Drive Section (21/23ppm 250sheet, 21/23ppm 500sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HL93180	2HL93180	DR-540B (21/23ppm 250sheet)	1	1
⊙	A01	302HM93060	2HM93060	DR-550B (21/23ppm 500sheet)	1	1
1		*302HN31070	2HN31070	PLATE DRIVE	1	1
⊙	2	*302HN31080	2HN31080	GEAR Z74R-Z35L	3	3
⊙	3	*302HN31090	2HN31090	GEAR Z54R	3	3
⊙	4	*302HN31100	2HN31100	GEAR Z33L	3	3
⊙	5	*302HN44070	2HN44070	MOTOR DRIVE M	1	1
⊙	A02	302HL93170	2HL93170	DR-540A (21/23ppm 250sheet)	1	1
⊙	A02	302HM93050	2HM93050	DR-550A (21/23ppm 500sheet)	1	1
⊙	6	*2FB17260	2FB17260	BELT FEED HANDLE	1	1
⊙	7	*302HL31010	2HL31010	GEAR Z35R CL	2	2
⊙	8	*302HL31040	2HL31040	PLATE MOTOR FEED	1	1
⊙	9	*302HL44010	2HL44010	MOTOR FEED	1	1
⊙	10	*302HL44020	2HL44020	MOTOR FUSER	1	1
⊙	11	*302HN31110	2HN31110	HOLDER FEED DRIVE A	1	1
⊙	12	*302HN31120	2HN31120	HOLDER FEED DRIVE B	1	1
⊙	13	*302HN31130	2HN31130	GEAR Z77R-Z25R	1	1
⊙	14	*302HN31140	2HN31140	GEAR Z39L	1	1
⊙	15	*302HN31150	2HN31150	GEAR Z32R IDLE	1	1
⊙	16	*302HN31160	2HN31160	GEAR Z30L	1	1
⊙	17	*302HN31170	2HN31170	GEAR Z32L CL FEED	3	3
⊙	18	*302HN31180	2HN31180	GEAR Z28R INPUT DU	1	1
⊙	19	*302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	1	1
⊙	20	*302HN31200	2HN31200	GEAR Z35L	1	1
⊙	21	*302HN31210	2HN31210	GEAR Z36R-Z22S	1	1
⊙	22	*302HN31220	2HN31220	GEAR Z28S	1	1
⊙	23	*302HN31240	2HN31240	GEAR Z36S MPF CAM	1	1
⊙	24	*302HN31250	2HN31250	CAM MPF	1	1
⊙	25	*302HN31260	2HN31260	GEAR Z62R-P32	1	1
⊙	26	*302HN31270	2HN31270	GEAR Z30L-P30	1	1
⊙	27	*302HN31280	2HN31280	GEAR Z32R CL DLP	1	1
⊙	28	*302HN31290	2HN31290	GEAR Z33L INPUT DLP	1	1
⊙	29	*302HN31300	2HN31300	GEAR Z81R-Z35L	1	1
⊙	30	*302HN31311	2HN31311	GEAR Z70R	1	1
⊙	31	*302HN31320	2HN31320	GEAR Z70L	1	1
⊙	32	*302HN31330	2HN31330	GEAR Z38L	1	1
⊙	33	*302HN31340	2HN31340	GEAR Z38R INPUT MT	1	1
⊙	34	*302HN31350	2HN31350	GEAR Z72L-Z26S	1	1
⊙	35	*302HN31360	2HN31360	GEAR Z40S INPUT FUSER	1	1
⊙	36	*302HN31370	2HN31370	SHAFT CLUTCH FEED	1	1
⊙	37	*302HN31380	2HN31380	PIN DRIVE A	6	6
⊙	38	*302HN31390	2HN31390	PIN DRIVE DLP	1	1
⊙	39	*302HN31410	2HN31410	SPRING FEED	1	1
⊙	40	*302HN31430	2HN31430	SPRING MID TRANSFER	1	1
⊙	41	*302HN31450	2HN31450	PIN DRIVE B	1	1
⊙	42	*302HN31560	2HN31560	PLATE MOTOR FUSER	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	43	*302HN31590	2HN31590	BUSH DRIVE	11	11
⊙	44	*302HN31620	2HN31620	GEAR Z36S INPUT MPF A	1	1
⊙	45	*302HN31630	2HN31630	GEAR Z36S INPUT MPF B	1	1
⊙	46	*302HN31640	2HN31640	PIN DRIVE MT	5	5
⊙	47	*302HN31650	2HN31650	SPRING INPUT MPF	1	1
⊙	48	*302HN31660	2HN31660	JOINT SHAFT CASSETTE	1	1
⊙	49	*302HN44070	2HN44070	MOTOR DRIVE M	1	1
⊙	50	*302HN44160	2HN44160	SOLENOID MPF	1	1
⊙	51	*302HN44200	2HN44200	CLUTCH FEED L	3	3
⊙	52	*7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	1	1
⊙	53	302HN44050	2HN44050	MOTOR DRUM	4	4
⊙	A03	302HN94180	2HN94180	DRIVE LIFT ASSY SP (21/23ppm 500sheet)	1	1
⊙	54	*302HN00260	2HN00260	DC MOTOR ASSY LIFT	1	1
⊙	55	*302HN02610	2HN02610	FOOT	1	1
⊙	56	*302HN31010	2HN31010	BRACKET DRIVE LIFT	1	1
⊙	57	*302HN31020	2HN31020	COVER GEAR LIFT	1	1
⊙	58	*302HN31030	2HN31030	GEAR Z36L-Z20S	1	1
⊙	59	*302HN31040	2HN31040	GEAR Z46S-Z13S	1	1
⊙	60	*302HN31050	2HN31050	GEAR Z13S	1	1
⊙	61	*302HN31060	2HN31060	GEAR Z35S-Z13S	1	1
⊙	62	*302HN31540	2HN31540	GEAR Z34S	1	1
⊙	63	*302HN31550	2HN31550	SPRING DRIVE LIFT	1	1
	101	B1B03040	B1B03040	+BIND SCREW M3X04(TRIVALENT CHROMATING)		
	102	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
	103	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	104	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		
	105	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 12 Drive Section (26/28ppm 500sheet)

2HL/2HM/2HN

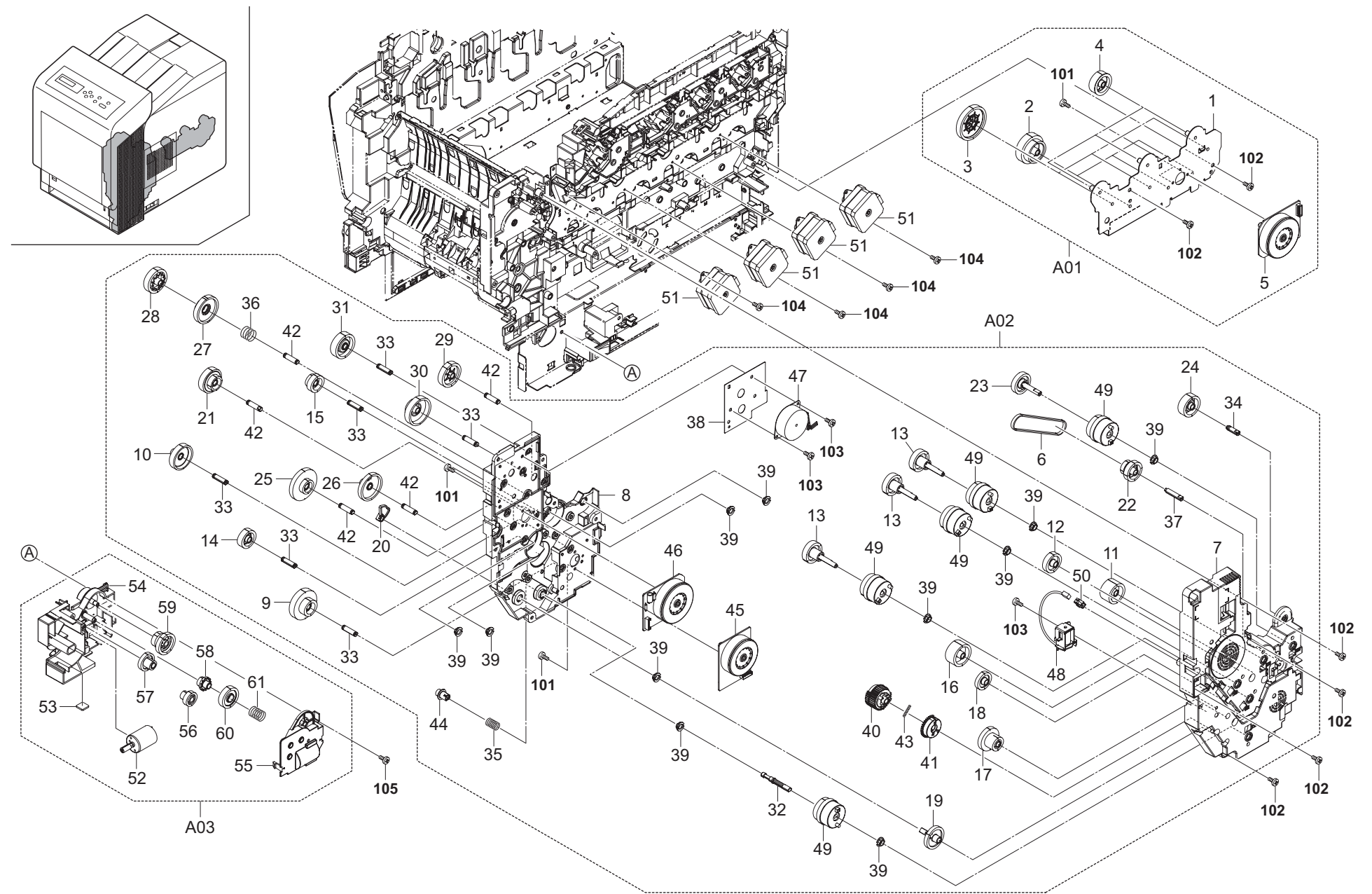


FIG. 12 Drive Section (26/28ppm 500sheet)

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HN93210	2HN93210	DR-560B	1	1
1		*302HN31070	2HN31070	PLATE DRIVE	1	1
⊙	2	*302HN31080	2HN31080	GEAR Z74R-Z35L	3	3
⊙	3	*302HN31090	2HN31090	GEAR Z54R	3	3
⊙	4	*302HN31100	2HN31100	GEAR Z33L	3	3
⊙	5	*302HN44080	2HN44080	MOTOR DRIVE H	1	1
⊙	A02	302HN93200	2HN93200	DR-560A	1	1
⊙	6	*2FB17260	2FB17260	BELT FEED HANDLE	1	1
7		*302HN31110	2HN31110	HOLDER FEED DRIVE A	1	1
8		*302HN31120	2HN31120	HOLDER FEED DRIVE B	1	1
⊙	9	*302HN31130	2HN31130	GEAR Z77R-Z25R	1	1
⊙	10	*302HN31140	2HN31140	GEAR Z39L	1	1
⊙	11	*302HN31150	2HN31150	GEAR Z32R IDLE	1	1
⊙	12	*302HN31160	2HN31160	GEAR Z30L	1	1
⊙	13	*302HN31170	2HN31170	GEAR Z32L CL FEED	3	3
⊙	14	*302HN31180	2HN31180	GEAR Z28R INPUT DU	1	1
⊙	15	*302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	1	1
⊙	16	*302HN31200	2HN31200	GEAR Z35L	1	1
⊙	17	*302HN31210	2HN31210	GEAR Z36R-Z22S	1	1
⊙	18	*302HN31220	2HN31220	GEAR Z28S	1	1
⊙	19	*302HN31240	2HN31240	GEAR Z36S MPF CAM	1	1
⊙	20	*302HN31250	2HN31250	CAM MPF	1	1
⊙	21	*302HN31260	2HN31260	GEAR Z62R-P32	1	1
⊙	22	*302HN31270	2HN31270	GEAR Z30L-P30	1	1
⊙	23	*302HN31280	2HN31280	GEAR Z32R CL DLP	1	1
⊙	24	*302HN31290	2HN31290	GEAR Z33L INPUT DLP	1	1
⊙	25	*302HN31300	2HN31300	GEAR Z81R-Z35L	1	1
⊙	26	*302HN31311	2HN31311	GEAR Z70R	1	1
⊙	27	*302HN31320	2HN31320	GEAR Z70L	1	1
⊙	28	*302HN31330	2HN31330	GEAR Z38L	1	1
⊙	29	*302HN31340	2HN31340	GEAR Z38R INPUT MT	1	1
⊙	30	*302HN31350	2HN31350	GEAR Z72L-Z26S	1	1
⊙	31	*302HN31360	2HN31360	GEAR Z40S INPUT FUSER	1	1
32		*302HN31370	2HN31370	SHAFT CLUTCH FEED	1	1
33		*302HN31380	2HN31380	PIN DRIVE A	6	6
34		*302HN31390	2HN31390	PIN DRIVE DLP	1	1
35		*302HN31410	2HN31410	SPRING FEED	1	1
36		*302HN31430	2HN31430	SPRING MID TRANSFER	1	1
37		*302HN31450	2HN31450	PIN DRIVE B	1	1
38		*302HN31560	2HN31560	PLATE MOTOR FUSER	1	1
39		*302HN31590	2HN31590	BUSH DRIVE	11	11
⊙	40	*302HN31620	2HN31620	GEAR Z36S INPUT MPF A	1	1
⊙	41	*302HN31630	2HN31630	GEAR Z36S INPUT MPF B	1	1
42		*302HN31640	2HN31640	PIN DRIVE MT	5	5
43		*302HN31650	2HN31650	SPRING INPUT MPF	1	1
⊙	44	*302HN31660	2HN31660	JOINT SHAFT CASSETTE	1	1
⊙	45	*302HN44070	2HN44070	MOTOR DRIVE M	1	1
⊙	46	*302HN44080	2HN44080	MOTOR DRIVE H	1	1
⊙	47	*302HN44090	2HN44090	MOTOR FUSER	1	1
⊙	48	*302HN44160	2HN44160	SOLENOID MPF	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	49	*302HN44200	2HN44200	CLUTCH FEED L	5	5
⊙	50	*7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	1	1
⊙	51	302HN44050	2HN44050	MOTOR DRUM	4	4
⊙	A03	302HN94180	2HN94180	DRIVE LIFT ASSY SP	1	1
⊙	52	*302HN00260	2HN00260	DC MOTOR ASSY LIFT	1	1
⊙	53	*302HN02610	2HN02610	FOOT	1	1
54		*302HN31010	2HN31010	BRACKET DRIVE LIFT	1	1
55		*302HN31020	2HN31020	COVER GEAR LIFT	1	1
⊙	56	*302HN31030	2HN31030	GEAR Z36L-Z20S	1	1
⊙	57	*302HN31040	2HN31040	GEAR Z46S-Z13S	1	1
⊙	58	*302HN31050	2HN31050	GEAR Z13S	1	1
⊙	59	*302HN31060	2HN31060	GEAR Z35S-Z13S	1	1
⊙	60	*302HN31540	2HN31540	GEAR Z34S	1	1
61		*302HN31550	2HN31550	SPRING DRIVE LIFT	1	1
101		B1B03040	B1B03040	+BIND SCREW M3X04(TRIVALENT CHROMATING)		
102		5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
103		5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
104		5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		
105		B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 13 Exit Section

2HL/2HM/2HN

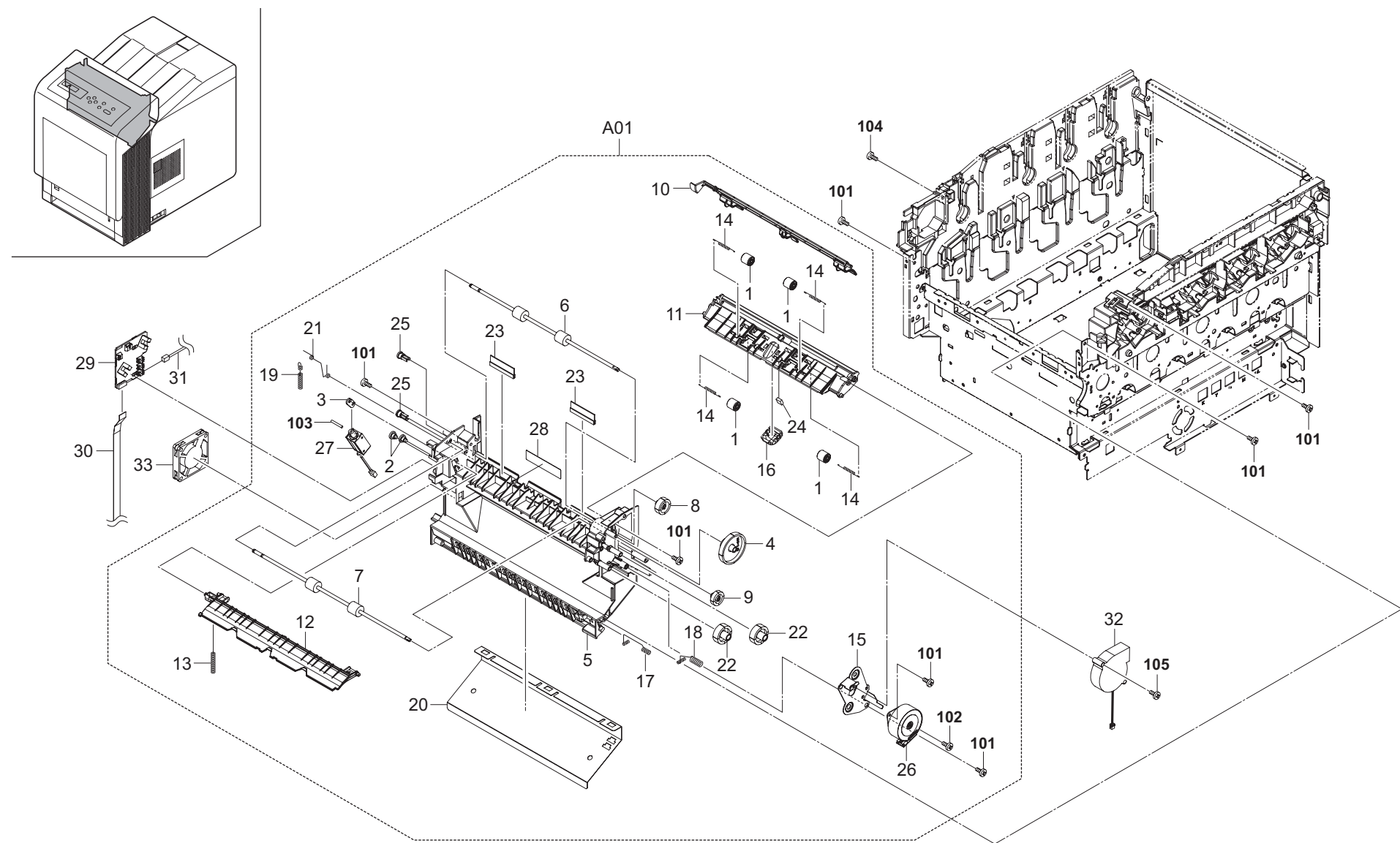


FIG. 13 Exit Section

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	A01	302HL93140	2HL93140	PARTS EXIT ASSY(20) (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
⊙	A01	302HN93140	2HN93140	PARTS EXIT ASSY(25) (26/28ppm 500sheet)	1	1
	1	*2FM02210	5MVM274DN002	PULLEY MID /B-11 FRAME A4	4	4
	2	*302F325010	2F325010	STUD SCREW M3	2	2
	3	*302F925060	2F925060	ACTUATOR SOL	1	1
⊙	4	*302HM28010	2HM28010	GEAR Z76R-Z17R (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
⊙	4	*302HN28050	2HN28050	GEAR Z55R-Z17R (26/28ppm 500sheet)	1	1
	5	*302HN28010	2HN28010	HOUSING EXIT	1	1
⊙	6	*302HN28020	2HN28020	ROLLER FD	1	1
⊙	7	*302HN28030	2HN28030	ROLLER REVERSE	1	1
⊙	8	*302HN28060	2HN28060	GEAR Z23S FD	1	1
⊙	9	*302HN28070	2HN28070	GEAR Z20L REVERSE	1	1
⊙	10	*302HN28080	2HN28080	ACTUATOR FULL	1	1
	11	*302HN28090	2HN28090	GUIDE EXIT UP	1	1
	12	*302HN28100	2HN28100	GUIDE CHANGE	1	1
	13	*302HN28110	2HN28110	SPRING SOLENOID	1	1
	14	*302HN28120	2HN28120	SPRING PULLEY A	4	4
	15	*302HN28130	2HN28130	PLATE MOTOR A	1	1
	16	*302HN28140	2HN28140	GUIDE CORRUGATION	1	1
	17	*302HN28150	2HN28150	SPRING EARTH EXIT A	1	1
	18	*302HN28160	2HN28160	SPRING EARTH EXIT B	1	1
	19	*302HN28170	2HN28170	SPRING EARTH EXIT C	1	1
	20	*302HN28180	2HN28180	STAY FRONT	1	1
	21	*302HN28190	2HN28190	SPRING EARTH EXIT D	1	1
⊙	22	*302HN28200	2HN28200	GEAR Z28S IDLE	2	2
	23	*302HN28210	2HN28210	DISCHARGER FD	2	2
	24	*302HN28220	2HN28220	SEAL ACTUATOR	1	1
	25	*302HN29050	2HN29050	BUSH DU	2	2
⊙	26	*302HN44100	2HN44100	MOTOR REVERSE	1	1
⊙	27	*302HN94140	2HN94140	SOLENOID FD ASSY SP	1	1
	28	*5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	1	1
⊙	29	302HN01150	2HN01150	P.W.BOARD ASSY EXIT	1	1
⊙	30	302HN46570	2HN46570	CONN.CORD ASSY S03400	1	1
	31	302HN46180	2HN46180	CONN.CORD ASSY S03271	1	1
⊙	32	302HN44210	2HN44210	FAN MOTOR	1	1
⊙	33	302HG44110	2HG44110	FAN MOTOR 50	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
	101	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
	102	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		
	103	E0025140	E0025140	SPRING PIN 2.5X14		
	104	5MBTPB3023WW++R	B1B73230	BIND T.T SCREW(+)/ M3 X 23 CRFREE B-T		
	105	5MBTPB3020TW++R	B1A53200	BIND T.T SCREW(+)/ M3 X 20 CRFREE S-T		

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

FIG. 14 Electrical Components

2HL/2HM/2HN

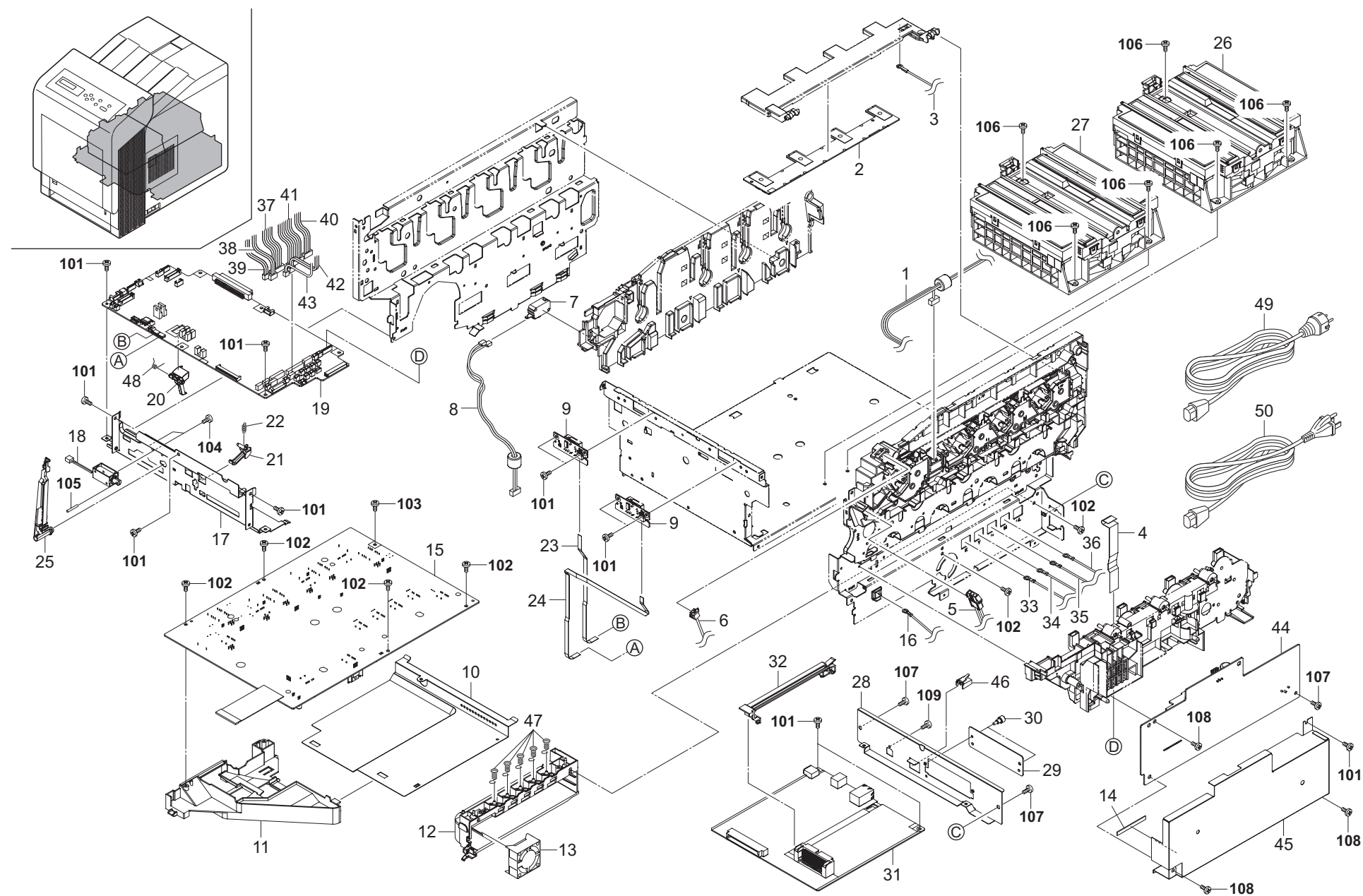


FIG. 14 Electrical Components

2HL/2HM/2HN

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	1	302HN46310	2HN46310	CONN.CORD ASSY S03284	1	1
⊙	2	302HN01200	2HN01200	P.W.BOARD ASSY RFID WITH SOFTWARE	1	1
⊙	3	302HN46440	2HN46440	CONN.CORD ASSY S03300	1	1
⊙	4	302HN46340	2HN46340	CONN.CORD ASSY S03287	1	1
⊙	5	302HN46210	2HN46210	CONN.CORD ASSY S03274	1	1
⊙	6	302HN46580	2HN46580	CONN.CORD ASSY S03436	1	1
⊙	7	7SM010104+++H01	SM055200	SW.MICRO	1	1
⊙	8	302HN46150	2HN46150	CONN.CORD ASSY S03268	1	1
⊙	9	302HN00040	2HN00040	ID SENSOR ASSY	2	2
⊙	10	302HN39040	2HN39040	SHIELD HV	1	1
⊙	11	302HN39050	2HN39050	DUCT CONTROLLER	1	1
⊙	12	302HN39080	2HN39080	BRACKET HV PWB	1	1
⊙	13	302HN94230	2HN94230	FAN PS ASSY SP	1	1
⊙	14	7ZGSTG15C050H01	ZG000470	SHIELD GASKET	1	1
⊙	15	302HN45010	2HN45010	HIGH VOLTAGE UNIT	1	1
⊙	16	302HN46450	2HN46450	CONN.CORD ASSY S03301	1	1
⊙	17	302HN39010	2HN39010	PLATE ENGINE	1	1
⊙	18	302HN94140	2HN94140	SOLENOID FD ASSY SP	1	1
⊙	19	302HL01070	2HL01070	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E) (21/23ppm 250sheet)	1	1
⊙	19	302HM01050	2HM01050	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E) (21/23ppm 500sheet)	1	1
⊙	19	302HN01180	2HN01180	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E) (26/28ppm 500sheet)	1	1
⊙	20	302HL39060	2HL39060	ACTUATOR CASSETTE (21/23ppm 250sheet)	1	1
⊙	20	302HN39070	2HN39070	ACTUATOR CASSETTE (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	21	302HN06050	2HN06050	ACTUATOR PICKUP (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	22	302HN06060	2HN06060	SPRING PICK ACT (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	23	302HN46290	2HN46290	CONN.CORD ASSY S03282	1	1
⊙	24	302HN46300	2HN46300	CONN.CORD ASSY S03283	1	1
⊙	25	302HN02660	2HN02660	LINK LEVER	1	1
⊙	26	302HL93060	2HL93060	LK-540 A (21/23ppm 250sheet)	1	1
⊙	26	302HM93030	2HM93030	LK-550 A (21/23ppm 500sheet)	1	1
⊙	26	302HN93090	2HN93090	LK-560 A (26/28ppm 500sheet)	1	1
⊙	27	302HL93070	2HL93070	LK-540 B (21/23ppm 250sheet)	1	1
⊙	27	302HM93040	2HM93040	LK-550 B (21/23ppm 500sheet)	1	1
⊙	27	302HN93100	2HN93100	LK-560 B (26/28ppm 500sheet)	1	1
⊙	28	302HN39020	2HN39020	PLATE CONTROLLER	1	1
⊙	29	303BH26021	3BH26021	PLATE,OPTION	1	1
⊙	30	5MMT263SN012++R	2D903100	SCREW OP / M3 X 8 CRFREE A4	2	2

	Ref. No.	Part.No.	Alternative.	Description	Quantity	
					120	230
⊙	31	302HL01050	2HL01050	P.W.BOARD ASSY MAIN WITH SOFTWARE(E) (21/23ppm 250sheet)	1	1
⊙	31	302HM01030	2HM01030	P.W.BOARD ASSY MAIN WITH SOFTWARE(E) (21/23ppm 500sheet)	1	1
⊙	31	302HN01160	2HN01160	P.W.BOARD ASSY MAIN WITH SOFTWARE(E) (26/28ppm 500sheet)	1	1
⊙	32	302HN39060	2HN39060	RAIL OPTION	1	1
⊙	33	302HN46400	2HN46400	CONN.CORD ASSY S03296	1	1
⊙	34	302HN46410	2HN46410	CONN.CORD ASSY S03297	1	1
⊙	35	302HN46420	2HN46420	CONN.CORD ASSY S03298	1	1
⊙	36	302HN46430	2HN46430	CONN.CORD ASSY S03299	1	1
⊙	37	302HN46020	2HN46020	CONN.CORD ASSY S03254	1	1
⊙	38	302HL46010	2HL46010	CONN.CORD ASSY S03262 (21/23ppm 250sheet, 21/23ppm 500sheet)	1	1
⊙	38	302HN46380	2HN46380	CONN.CORD ASSY S03293 (26/28ppm 500sheet)	1	1
⊙	39	302HN46500	2HN46500	CONN.CORD ASSY S03388	1	1
⊙	40	302HN46090	2HN46090	CONN.CORD ASSY S03261	1	1
⊙	41	302HN46010	2HN46010	CONN.CORD ASSY S03253	1	1
⊙	42	302HN46560	2HN46560	CONN.CORD ASSY S03431	1	1
⊙	43	302HN46490	2HN46490	CONN.CORD ASSY S03387	1	1
⊙	44	302HN45030	2HN45030	SWITCHING REGULATOR 230V	1	1
⊙	44	302HN45020	2HN45020	SWITCHING REGULATOR 120V	1	1
⊙	45	302HN39030	2HN39030	SHIELD POWER	1	1
⊙	46	302F939090	2F939090	CAP NETWORK	1	1
⊙	47	302HN39090	2HN39090	SPRING HV PT	5	5
⊙	48	302HL39110	2HL39110	SPRING ACTUATOR (21/23ppm 250sheet)	1	1
⊙	48	302HN39110	2HN39110	SPRING ACTUATOR (21/23ppm 500sheet, 26/28ppm 500sheet)	1	1
⊙	49	302FV45020	2FV45020	AC CORD ASSY	1	1
⊙	50	3019527401	19527401	POWER CORD(120)	1	
⊙	101	5MBTPB3006TW++R	B1A53060	BIND T.T SCREW(+)/M3 X6 CRFREE S-T		
⊙	102	5MBTPB3008PW++R	B1A63080	BIND T.T SCREW(+)/ M3 X 8 CRFREE P-T		
⊙	103	BAB53060	BAB53060	+TP TAP-TITE S SCREW M3X06		
⊙	104	B4A03030	B4A03030	+TP-A SCREW M3X03(TRIVALENT CHRO MATING)		
⊙	105	5MBP2518WXSP	E0025180	SPRING PIN /M2.5 X 18 S-BLK		
⊙	106	B1B03080	B1B03080	+BIND SCREW M3X08		
⊙	107	B1A54080	B1A54080	+BIND TAP-TITE S SCREW M4X08		
⊙	108	5MBTPB4010PW++R	B1A64100	BIND T.T SCREW(+)/ M4 X 10 CRFREE P-T		
⊙	109	5MBSP3006NW++R	B0B03060	PAN HEAD SCREW(+)/ M3 X 6 CRFREE		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

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2HL/2HM/2HN

	Part.No.	Alternative.	Description	Fig.No.
	2BG22960	2BG22960	BUSH 6	6
	2BG22970	2BG22970	BUSH 6 EW	6
	2C921040	2C921040	PULLEY FEED SHIFT	6
⊙	2FB17260	2FB17260	BELT FEED HANDLE	12
	2FM02210	5MVM274DN002	PULLEY MID /B-11 FRAME A4	13
	3019527401	19527401	POWER CORD(120)	14
	302D925020	2D925020	RING STOP	11
	302F325010	2F325010	STUD SCREW M3	13
⊙	302F325070	2F325070	PULLEY EXIT	11
	302F906030	2F906030	GEAR FEED Z26H	6
	302F906110	2F906110	PIN FEED ROLL	6
	302F906230	2F906230	PULLEY FEED ASSY	6
	302F906271	2F906271	SHAFT FEED L	6
⊙	302F906280	2F906280	GEAR FEED Z30H	6
	302F908300	2F908300	SPRING LOCK MPF	2
	302F909160	2F909160	BUSH LIFT 6	5
⊙	302F909170	2F909170	RETARD ROLLER ASSY	5
	302F909180	2F909180	HOLDER RETARD	5
	302F909200	2F909200	SPRING RETARD	5
	302F925060	2F925060	ACTUATOR SOL	13
	302F939090	2F939090	CAP NETWORK	14
	302FV45020	2FV45020	AC CORD ASSY	14
	302FZ25300	2FZ25300	BEARING 20 32	11
⊙	302GJ25560	2GJ25560	THERMISTOR FUSER	11
⊙	302HG44110	2HG44110	FAN MOTOR 50	13
⊙	302HL01050	2HL01050	P.W.BOARD ASSY MAIN WITH SOFTWARE(E)	14
⊙	302HL01070	2HL01070	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E)	14
⊙	302HL02070	2HL02070	COVER REAR	4
	302HL02080	2HL02080	HINGE FEED LEFT	4
	302HL02090	2HL02090	HINGE FEED RIGHT	4
	302HL02540	2HL02540	BRACKET SWITCH	4
	302HL02550	2HL02550	BRACKET BASE	4
⊙	302HL04020	2HL04020	COVER RIGHT REAR	1
⊙	302HL04030	2HL04030	COVER LEFT FRONT	1
⊙	302HL04040	2HL04040	COVER RIGHT FRONT	1
	302HL06010	2HL06010	HOLDER FEED 250	6
	302HL09010	2HL09010	BASE CASSETTE	5
	302HL09020	2HL09020	COVER CASSETTE TOP	5
	302HL09030	2HL09030	SPRING CASSETTE	5
	302HL09040	2HL09040	MARKER INDICATOR	5
	302HL09050	2HL09050	LOCK BOTTOM	5
	302HL09060	2HL09060	SPRING LOCK BOTTOM R	5
	302HL09070	2HL09070	SPRING LOCK BOTTOM L	5
	302HL09080	2HL09080	CURSOR LEFT	5
	302HL09090	2HL09090	CURSOR RIGHT	5
	302HL09100	2HL09100	CURSOR END	5
	302HL09110	2HL09110	LEVER BOTTOM LOCK L	5
	302HL09120	2HL09120	LEVER BOTTOM LOCK R	5
⊙	302HL24010	2HL24010	ROLLER MIDDLE B	6
⊙	302HL24020	2HL24020	GEAR Z27R MIDDLE B	6

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HL31010	2HL31010	GEAR Z35R CL	12
	302HL31040	2HL31040	PLATE MOTOR FEED	12
⊙	302HL39060	2HL39060	ACTUATOR CASSETTE	14
	302HL39110	2HL39110	SPRING ACTUATOR	14
⊙	302HL44010	2HL44010	MOTOR FEED	12
⊙	302HL44020	2HL44020	MOTOR FUSER	12
	302HL46010	2HL46010	CONN.CORD ASSY S03262	14
⊙	302HL93010	2HL93010	DV-540(K)	10
⊙	302HL93020	2HL93020	DV-540(Y)	10
⊙	302HL93030	2HL93030	DV-540(C)	10
⊙	302HL93040	2HL93040	DV-540(M)	10
⊙	302HL93050	2HL93050	DK-540	9
⊙	302HL93060	2HL93060	LK-540 A	14
⊙	302HL93070	2HL93070	LK-540 B	14
⊙	302HL93130	2HL93130	CT-500	5
⊙	302HL93140	2HL93140	PARTS EXIT ASSY(20)	13
⊙	302HL93150	2HL93150	FK-540(E)	11
⊙	302HL93160	2HL93160	FK-540(U)	11
⊙	302HL93170	2HL93170	DR-540A	12
⊙	302HL93180	2HL93180	DR-540B	12
⊙	302HL93200	2HL93200	MC-560	9
⊙	302HL93230	2HL93230	TR-540	7
⊙	302HL94010	2HL94010	HOLDER FEED ASSY SP	6
⊙	302HL94020	2HL94020	PLATE BOTTOM ASSY SP	5
⊙	302HL94030	2HL94030	COVER LEFT REAR SP	1
⊙	302HL94040	2HL94040	COVER FRONT SUB ASSY	2
⊙	302HM01030	2HM01030	P.W.BOARD ASSY MAIN WITH SOFTWARE(E)	14
⊙	302HM01050	2HM01050	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E)	14
⊙	302HM28010	2HM28010	GEAR Z76R-Z17R	13
⊙	302HM93010	2HM93010	DK-550	9
⊙	302HM93030	2HM93030	LK-550 A	14
⊙	302HM93040	2HM93040	LK-550 B	14
⊙	302HM93050	2HM93050	DR-550A	12
⊙	302HM93060	2HM93060	DR-550B	12
⊙	302HM94020	2HM94020	COVER FRONT SUB ASSY	2
⊙	302HN00040	2HN00040	ID SENSOR ASSY	14
⊙	302HN00050	2HN00050	INLET ASSY	4
⊙	302HN00060	2HN00060	SIDE SW ASSY	4
⊙	302HN00130	2HN00130	TONER FULL DETECT ASSY	4
⊙	302HN00260	2HN00260	DC MOTOR ASSY LIFT	12
⊙	302HN01030	2HN01030	P.W.BOARD ASSY LCD CONT	2
⊙	302HN01150	2HN01150	P.W.BOARD ASSY EXIT	13
⊙	302HN01160	2HN01160	P.W.BOARD ASSY MAIN WITH SOFTWARE(E)	14
⊙	302HN01180	2HN01180	P.W.BOARD ASSY ENGINE WITH SOFTWARE(E)	14
⊙	302HN01200	2HN01200	P.W.BOARD ASSY RFID WITH SOFTWARE	14
⊙	302HN01240	2HN01240	P.W.BOARD ASSY FUSER ZENER	11
⊙	302HN02050	2HN02050	FRAME REAR	3
⊙	302HN02070	2HN02070	COVER REAR	4
	302HN02080	2HN02080	HINGE FEED LEFT	4
	302HN02130	2HN02130	HINGE LEFT	3

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	302HN02140	2HN02140	HINGE RIGHT	3	⊙	302HN03430	2HN03430	GEAR Z63R-Z25R	3
	302HN02150	2HN02150	GEAR Z16S HINGE	3	⊙	302HN03440	2HN03440	GEAR Z70L-Z17S	3
	302HN02160	2HN02160	RACK TONER SUPPLY L	3	⊙	302HN03450	2HN03450	GEAR Z54S	3
	302HN02170	2HN02170	RACK TONER SUPPLY R	3	⊙	302HN04010	2HN04010	COVER TOP	1
	302HN02180	2HN02180	RATCHET CONTAINER	3	⊙	302HN04040	2HN04040	COVER RIGHT REAR	1
	302HN02190	2HN02190	CAM TONER SUPPLY	3	⊙	302HN04050	2HN04050	LID RIGHT COVER	1
	302HN02200	2HN02200	HOLDER HARNESS	3	⊙	302HN04060	2HN04060	COVER SIDE	1
	302HN02210	2HN02210	HOLDER RFID	3	⊙	302HN04070	2HN04070	COVER LEFT FRONT	1
	302HN02220	2HN02220	DUCT LEFT	4	⊙	302HN04080	2HN04080	COVER RIGHT FRONT	1
	302HN02230	2HN02230	DUCT RIGHT	3	⊙	302HN04090	2HN04090	COVER UPPER LEFT	1
	302HN02250	2HN02250	BRACKET FRONT	4	⊙	302HN04100	2HN04100	COVER UPPER RIGHT	1
⊙	302HN02300	2HN02300	ROD INTERLOCK	3	⊙	302HN04110	2HN04110	COVER LOWER LEFT	2
⊙	302HN02320	2HN02320	GEAR Z25S WASTE	4	⊙	302HN04120	2HN04120	COVER LOWER RIGHT	2
⊙	302HN02330	2HN02330	GEAR Z17S WASTE	4	⊙	302HN04130	2HN04130	LEVER FRONT COVER LEFT	1
⊙	302HN02340	2HN02340	GEAR Z20S WASTE	4	⊙	302HN04140	2HN04140	LEVER FRONT COVER RIGHT	1
⊙	302HN02350	2HN02350	GEAR Z14L-Z17S WASTE	4		302HN04150	2HN04150	GUIDE FRONT COVER RELEASE LEFT	2
	302HN02450	2HN02450	SPRING CONTACT HV TC	6	⊙	302HN04160	2HN04160	SHAFT FRONT COVER RELEASE	2
	302HN02470	2HN02470	PLATE EARTH SIZE	6	⊙	302HN04170	2HN04170	STOPPER FRONT COVER RIGHT	2
	302HN02490	2HN02490	SPRING CLEANER ID	4	⊙	302HN04180	2HN04180	STOPPER FRONT COVER LEFT	2
	302HN02500	2HN02500	SPRING LOCK DRUM	4	⊙	302HN04190	2HN04190	STOPPER EXIT	1
⊙	302HN02530	2HN02530	OZONE FILTER	3	⊙	302HN04200	2HN04200	LEVER SIDE COVER	1
	302HN02540	2HN02540	BRACKET SWITCH	4	⊙	302HN04210	2HN04210	HOOK SIDE COVER	1
	302HN02550	2HN02550	BRACKET BASE	4		302HN04220	2HN04220	GUIDE FRONT COVER RELEASE RIGHT	2
	302HN02580	2HN02580	INNER COVER	4	⊙	302HN04230	2HN04230	HOOK TOP COVER	1
	302HN02590	2HN02590	BRACKET GEAR	4		302HN04240	2HN04240	SPRING LEFT COVER	1
	302HN02610	2HN02610	FOOT	4,12		302HN04250	2HN04250	SPRING SIDE COVER	1
	302HN02620	2HN02620	BRACKET HARNESS	4		302HN04260	2HN04260	SPRING SIDE LEVER	1
	302HN02630	2HN02630	BRACKET HARNESS L	4		302HN04270	2HN04270	SPRING FRONT COVER	2
	302HN02660	2HN02660	LINK LEVER	14		302HN04280	2HN04280	SPRING RIGHT LID	1
	302HN02670	2HN02670	PLATE CONTAINER K	3		302HN04290	2HN04290	SPRING RIGHT LEVER	1
	302HN02680	2HN02680	PLATE CONTAINER C	3		302HN04300	2HN04300	SPRING LEFT LEVER	1
	302HN02700	2HN02700	ACTUATOR CONTAINER	3		302HN04310	2HN04310	SPONGE LEFT COVER	1
	302HN02710	2HN02710	SPRING ACT CONT	3		302HN04320	2HN04320	LABEL USB	1
	302HN02720	2HN02720	SEAL SQUARE 25-20	3		302HN04330	2HN04330	LABEL FUSER CAUTION	1
	302HN02730	2HN02730	SEAL CIRCLE 12	3		302HN04340	2HN04340	LABEL WASTE BOTTLE	1
	302HN02740	2HN02740	RAIL CASSETTE	4		302HN04350	2HN04350	SHEET LEVER RIGHT A	1
	302HN02770	2HN02770	SPRING LOCK CASSETTE	4		302HN04360	2HN04360	SHEET LEVER RIGHT B	1
	302HN02780	2HN02780	LOCK CASSETTE	4		302HN05020	2HN05020	MOUNT LCD UPPER	2
	302HN02810	2HN02810	SEAL DUCT A	4		302HN05030	2HN05030	MOUNT LCD LOWER	2
	302HN02840	2HN02840	SEAL DUCT D	4		302HN05040	2HN05040	BUTTON A	2
	302HN02850	2HN02850	SHEET FRAME REAR	3		302HN05050	2HN05050	BUTTON B	2
	302HN02860	2HN02860	BLOCK HEAT CONDUCT	3		302HN05060	2HN05060	BUTTON C	2
	302HN02870	2HN02870	SHEET SARCON	3		302HN06010	2HN06010	HOLDER FEED	6
⊙	302HN03310	2HN03310	GEAR Z16L	3		302HN06030	2HN06030	SHAFT FEED R	6
⊙	302HN03320	2HN03320	GEAR Z14R	3		302HN06040	2HN06040	SPRING PICKUP	6
⊙	302HN03330	2HN03330	GEAR Z16S-Z14R	3	⊙	302HN06050	2HN06050	ACTUATOR PICKUP	14
	302HN03340	2HN03340	HOLDER MCH CLN MOTOR	3		302HN06060	2HN06060	SPRING PICK ACT	14
	302HN03350	2HN03350	HOLDER MCH CLN DRIVE GEAR	3		302HN06080	2HN06080	PULLEY PICKUP ASSY	6
	302HN03360	2HN03360	SHAFT MCH CLN	3		302HN06100	2HN06100	FRAME MPF UP	8
	302HN03410	2HN03410	MOUNT GLASS CLN DRIVE	3		302HN06110	2HN06110	SHAFT FEED MPF	8

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HN06120	2HN06120	ACTUATOR MPF	8
	302HN06130	2HN06130	ACTUATOR MPF B	8
	302HN06150	2HN06150	GEAR Z30S MPF	8
	302HN06160	2HN06160	GUIDE HOUSING	6
	302HN06170	2HN06170	SPRING MPF B	8
	302HN08010	2HN08010	BASE MPF	2
	302HN08020	2HN08020	COVER MPF	2
	302HN08030	2HN08030	TRAY MPF TOP	2
	302HN08050	2HN08050	GUIDE MPF L	2
	302HN08060	2HN08060	GUIDE MPF R	2
	302HN08080	2HN08080	SP BOTTOM MPF L	7
	302HN08090	2HN08090	SP BOTTOM MPF R	7
	302HN08100	2HN08100	SPRING SEPARATOR	7
	302HN08110	2HN08110	FRAME MPF LOW	7
	302HN08140	2HN08140	LUTCH	2
	302HN08150	2HN08150	LINK LEVER MPF L	2
	302HN08160	2HN08160	LINK LEVER MPF R	2
	302HN08180	2HN08180	LEVER CAM MPF	7
	302HN08210	2HN08210	HOLDER SEPARATOR MPF	7
	302HN09010	2HN09010	BASE CASSETTE	5
	302HN09020	2HN09020	COVER CASSETTE TOP	5
	302HN09030	2HN09030	GEAR Z20S-Z17S INDICATOR	5
	302HN09040	2HN09040	MARKER INDICATOR	5
	302HN09050	2HN09050	DIAL CASSETTE	5
	302HN09070	2HN09070	CURSOR LEFT	5
	302HN09090	2HN09090	LEVER GUIDE SIDE	5
	302HN09100	2HN09100	SPRING GUIDE SIDE	5
	302HN09110	2HN09110	CURSOR END	5
	302HN09120	2HN09120	LEVER STOPPER	5
	302HN09130	2HN09130	SPRING STOPPER	5
	302HN09140	2HN09140	WORKPLATE LIFT	5
	302HN09150	2HN09150	SHAFT WORKPLATE	5
	302HN09160	2HN09160	GEAR Z50S LIFT	5
	302HN09170	2HN09170	GEAR Z13S JOINT	5
	302HN09180	2HN09180	COVER LIFT GEAR	5
	302HN09190	2HN09190	SPRING FIX	5
	302HN09230	2HN09230	GUIDE RETARD	5
	302HN09240	2HN09240	SIZE FIX	5
	302HN09250	2HN09250	LABEL DIAL	5
	302HN09350	2HN09350	CURSOR LEFT B	5
	302HN09370	2HN09370	SPRING EARTH	5
	302HN09390	2HN09390	SPRING EARTH SIDE	5
	302HN09400	2HN09400	SPRING DIAL	5
	302HN09410	2HN09410	SPRING EARTH C	5
⊙	302HN15020	2HN15020	GEAR Z50S	3
⊙	302HN15030	2HN15030	GEAR Z20S-Z26L	3
	302HN15040	2HN15040	SPRING JOINT	3
⊙	302HN15070	2HN15070	GUIDE CONTAINER K	3
⊙	302HN15080	2HN15080	GUIDE CONTAINER Y	3
⊙	302HN15090	2HN15090	GUIDE CONTAINER C	3

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HN15110	2HN15110	GUIDE CONTAINER M	3
	302HN15160	2HN15160	SPRING P CONT C	3
	302HN15170	2HN15170	SPRING P CONT K	3
⊙	302HN22010	2HN22010	ROLLER TRANSFER	8
	302HN22020	2HN22020	PAPER CHUTE	8
	302HN22030	2HN22030	HOLDER BRUSH	8
	302HN22050	2HN22050	BUSH TRANS L	8
	302HN22060	2HN22060	BUSH TRANS R	8
	302HN22070	2HN22070	GEAR Z22L TC ROLL	8
	302HN22080	2HN22080	SPRING SEP EARTH B	8
	302HN22110	2HN22110	SHEET PAPER CHUTE	8
⊙	302HN24030	2HN24030	ROLLER MIDDLE	6
	302HN24040	2HN24040	FRAME CONVEYING	8
	302HN24050	2HN24050	GUIDE FEED DU	8
⊙	302HN24060	2HN24060	GEAR Z19L REG REAR	6
⊙	302HN24070	2HN24070	GEAR Z31R REG FRONT	8
⊙	302HN24080	2HN24080	GEAR Z27R MIDDLE	6
	302HN24090	2HN24090	PLATE EARTH GUIDE	8
	302HN24110	2HN24110	BUSH REG R	8
⊙	302HN24120	2HN24120	ACTUATOR REGIST	6
	302HN24140	2HN24140	ACTUATOR DU	8
	302HN24150	2HN24150	STOPPER BUSH REG	8
	302HN24160	2HN24160	SHEET REGIST FRONT	6,8
	302HN24180	2HN24180	SPRING REG L	8
	302HN24190	2HN24190	SPRING REG R	8
	302HN24210	2HN24210	SPRING TC L	8
	302HN24230	2HN24230	SPRING MIDDLE	6
	302HN24240	2HN24240	SPRING REG ACT	6
	302HN24250	2HN24250	SPRING EARTH FEED	8
	302HN24260	2HN24260	SPRING REG EARTH A	6
	302HN24270	2HN24270	SPRING SEP EARTH A	8
	302HN24280	2HN24280	SPRING GUIDE EARTH	8
	302HN24290	2HN24290	SPRING DU	8
	302HN24300	2HN24300	SPRING ACT DU	8
	302HN24320	2HN24320	SPRING MID EARTH	6
	302HN24350	2HN24350	BUSH REGIST CL	6
	302HN24360	2HN24360	SPONGE A	6,8
	302HN24370	2HN24370	STOPPER TC SPRING	8
	302HN24380	2HN24380	SPRING GUIDE EARTH B	8
	302HN24390	2HN24390	SPRING EARTH B	8
	302HN24400	2HN24400	PULLEY PA	8
	302HN24410	2HN24410	BUSH REGIST EW	6
	302HN24420	2HN24420	SPRING REG EARTH B	6
	302HN24430	2HN24430	HIGH MEG R ASSY	6,8
⊙	302HN24460	2HN24460	DISCHARGER TRANS	8
	302HN24470	2HN24470	PLATE DISCHARGER	8
⊙	302HN25010	2HN25010	ROLLER HEAT	11
⊙	302HN25020	2HN25020	ROLLER PRESS	11
	302HN25030	2HN25030	FRAME FUSER UP	11
	302HN25040	2HN25040	FRAME FUSER LOW	11

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
	302HN25050	2HN25050	PLATE SIDE L	11	⊙	302HN28070	2HN28070	GEAR Z20L REVERSE	13
	302HN25060	2HN25060	PLATE SIDE R	11	⊙	302HN28080	2HN28080	ACTUATOR FULL	13
	302HN25070	2HN25070	PLATE STAY	11		302HN28090	2HN28090	GUIDE EXIT UP	13
	302HN25080	2HN25080	COVER SIDE R	11		302HN28100	2HN28100	GUIDE CHANGE	13
	302HN25090	2HN25090	GUIDE EXIT	11		302HN28110	2HN28110	SPRING SOLENOID	13
	302HN25110	2HN25110	ACTUATOR FUSER LINK	11		302HN28120	2HN28120	SPRING PULLEY A	13
	302HN25120	2HN25120	SPRING ACTUATOR	11		302HN28130	2HN28130	PLATE MOTOR A	13
	302HN25130	2HN25130	SHAFT EXIT	11		302HN28140	2HN28140	GUIDE CORRUGATION	13
	302HN25140	2HN25140	SPRING EXIT	11		302HN28150	2HN28150	SPRING EARTH EXIT A	13
	302HN25150	2HN25150	SPRING EXIT EARTH	11		302HN28160	2HN28160	SPRING EARTH EXIT B	13
⊙	302HN25160	2HN25160	GEAR Z23S EXIT	11		302HN28170	2HN28170	SPRING EARTH EXIT C	13
⊙	302HN25170	2HN25170	GEAR Z19S IDLE	11		302HN28180	2HN28180	STAY FRONT	13
⊙	302HN25180	2HN25180	GEAR Z34S INPUT	11		302HN28190	2HN28190	SPRING EARTH EXIT D	13
⊙	302HN25190	2HN25190	ROLLER EXIT	11	⊙	302HN28200	2HN28200	GEAR Z28S IDLE	13
	302HN25200	2HN25200	SHAFT DU	11		302HN28210	2HN28210	DISCHARGER FD	13
	302HN25210	2HN25210	SPRING DU	11		302HN28220	2HN28220	SEAL ACTUATOR	13
	302HN25220	2HN25220	ACTUATOR FUSER	11	⊙	302HN29010	2HN29010	ROLLER DU	2
	302HN25230	2HN25230	LEVER RELEASE	11	⊙	302HN29020	2HN29020	ROLLER DU FEED	2
	302HN25240	2HN25240	PLATE PRESS L	11		302HN29030	2HN29030	BASE DU	2
	302HN25250	2HN25250	PLATE PRESS R	11	⊙	302HN29040	2HN29040	PULLEY P24 S2M DU	2
	302HN25260	2HN25260	PLATE TENSION L	11		302HN29050	2HN29050	BUSH DU	2,13
	302HN25270	2HN25270	PLATE TENSION R	11	⊙	302HN29060	2HN29060	GEAR Z23L DU FEED	2
	302HN25280	2HN25280	GUIDE SPRING	11		302HN29070	2HN29070	HOOK DU RELEASE LEFT	2
	302HN25290	2HN25290	SPRING PRESS	11		302HN29080	2HN29080	HOOK DU RELEASE RIGHT	2
	302HN25350	2HN25350	LABEL EXIT	8,11		302HN29100	2HN29100	COVER INNER DU	2
	302HN25380	2HN25380	LEVER ENVELOPE	11		302HN29130	2HN29130	SPRING DU EARTH A	2
	302HN25410	2HN25410	SEPARATOR ASSY	11		302HN29140	2HN29140	SPRING DU EARTH B	2
	302HN25420	2HN25420	SPRING SEPARATOR L	11	⊙	302HN29150	2HN29150	BELT DU	2
	302HN25430	2HN25430	LEVER LOCK ENVELOPE	11		302HN29160	2HN29160	HOOK CONVEYING	2
	302HN25440	2HN25440	SPRING SEPARATOR R	11		302HN29170	2HN29170	SPRING DU EARTH C	2
	302HN25450	2HN25450	BUSH EXIT	11	⊙	302HN29180	2HN29180	SHEET DU UP	2
	302HN25460	2HN25460	BEARING PRESSURE	11		302HN29190	2HN29190	SHEET BASE DU	2
	302HN25470	2HN25470	GUIDE EXIT FUSER	11		302HN31010	2HN31010	BRACKET DRIVE LIFT	12
	302HN25480	2HN25480	SCREW ADJUSTMENT	11		302HN31020	2HN31020	COVER GEAR LIFT	12
	302HN25490	2HN25490	SHEET FUSER L	11	⊙	302HN31030	2HN31030	GEAR Z36L-Z20S	12
	302HN25500	2HN25500	SHEET FUSER R	11	⊙	302HN31040	2HN31040	GEAR Z46S-Z13S	12
	302HN25540	2HN25540	SPRING EXIT L	11	⊙	302HN31050	2HN31050	GEAR Z13S	12
	302HN25550	2HN25550	SPRING EARTH	11	⊙	302HN31060	2HN31060	GEAR Z35S-Z13S	12
	302HN25560	2HN25560	DISCHARGER FUSER	11		302HN31070	2HN31070	PLATE DRIVE	12
	302HN25570	2HN25570	SPRING EXIT B	11	⊙	302HN31080	2HN31080	GEAR Z74R-Z35L	12
	302HN25580	2HN25580	SPRING EARTH A	11	⊙	302HN31090	2HN31090	GEAR Z54R	12
	302HN25590	2HN25590	PLATE EARTH	11	⊙	302HN31100	2HN31100	GEAR Z33L	12
	302HN25600	2HN25600	SHEET DISCHARGER	11		302HN31110	2HN31110	HOLDER FEED DRIVE A	12
	302HN25610	2HN25610	SPACER THERMOSTAT	11		302HN31120	2HN31120	HOLDER FEED DRIVE B	12
	302HN25620	2HN25620	SPRING LEVER RELEASE	11	⊙	302HN31130	2HN31130	GEAR Z77R-Z25R	12
	302HN28010	2HN28010	HOUSING EXIT	13	⊙	302HN31140	2HN31140	GEAR Z39L	12
⊙	302HN28020	2HN28020	ROLLER FD	13	⊙	302HN31150	2HN31150	GEAR Z32R IDLE	12
⊙	302HN28030	2HN28030	ROLLER REVERSE	13	⊙	302HN31160	2HN31160	GEAR Z30L	12
⊙	302HN28050	2HN28050	GEAR Z55R-Z17R	13	⊙	302HN31170	2HN31170	GEAR Z32L CL FEED	12
⊙	302HN28060	2HN28060	GEAR Z23S FD	13	⊙	302HN31180	2HN31180	GEAR Z28R INPUT DU	12

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	302HN31190	2HN31190	GEAR Z31R-Z26R INPUT REGIST	12	⊙	302HN44160	2HN44160	SOLENOID MPF	12
⊙	302HN31200	2HN31200	GEAR Z35L	12	⊙	302HN44170	2HN44170	THERMOSTAT 250V190C	11
⊙	302HN31210	2HN31210	GEAR Z36R-Z22S	12	⊙	302HN44180	2HN44180	SWITCH SIZE	6
⊙	302HN31220	2HN31220	GEAR Z28S	12	⊙	302HN44190	2HN44190	HEATER LAMP 120V	11
⊙	302HN31240	2HN31240	GEAR Z36S MPF CAM	12	⊙	302HN44200	2HN44200	CLUTCH FEED L	12
⊙	302HN31250	2HN31250	CAM MPF	12	⊙	302HN44210	2HN44210	FAN MOTOR	13
⊙	302HN31260	2HN31260	GEAR Z62R-P32	12	⊙	302HN45010	2HN45010	HIGH VOLTAGE UNIT	14
⊙	302HN31270	2HN31270	GEAR Z30L-P30	12	⊙	302HN45020	2HN45020	SWITCHING REGULATOR 120V	14
⊙	302HN31280	2HN31280	GEAR Z32R CL DLP	12	⊙	302HN45030	2HN45030	SWITCHING REGULATOR 230V	14
⊙	302HN31290	2HN31290	GEAR Z33L INPUT DLP	12	⊙	302HN46010	2HN46010	CONN.CORD ASSY S03253	14
⊙	302HN31300	2HN31300	GEAR Z81R-Z35L	12	⊙	302HN46020	2HN46020	CONN.CORD ASSY S03254	14
⊙	302HN31311	2HN31311	GEAR Z70R	12	⊙	302HN46090	2HN46090	CONN.CORD ASSY S03261	14
⊙	302HN31320	2HN31320	GEAR Z70L	12	⊙	302HN46110	2HN46110	CONN.CORD ASSY S03264	8
⊙	302HN31330	2HN31330	GEAR Z38L	12	⊙	302HN46120	2HN46120	CONN.CORD ASSY S03265	6
⊙	302HN31340	2HN31340	GEAR Z38R INPUT MT	12	⊙	302HN46130	2HN46130	CONN.CORD ASSY S03266	6
⊙	302HN31350	2HN31350	GEAR Z72L-Z26S	12	⊙	302HN46150	2HN46150	CONN.CORD ASSY S03268	14
⊙	302HN31360	2HN31360	GEAR Z40S INPUT FUSER	12	⊙	302HN46180	2HN46180	CONN.CORD ASSY S03271	13
⊙	302HN31370	2HN31370	SHAFT CLUTCH FEED	12	⊙	302HN46210	2HN46210	CONN.CORD ASSY S03274	14
⊙	302HN31380	2HN31380	PIN DRIVE A	12	⊙	302HN46220	2HN46220	CONN.CORD ASSY S03275	11
⊙	302HN31390	2HN31390	PIN DRIVE DLP	12	⊙	302HN46230	2HN46230	CONN.CORD ASSY S03276	11
⊙	302HN31410	2HN31410	SPRING FEED	12	⊙	302HN46290	2HN46290	CONN.CORD ASSY S03282	14
⊙	302HN31430	2HN31430	SPRING MID TRANSFER	12	⊙	302HN46300	2HN46300	CONN.CORD ASSY S03283	14
⊙	302HN31450	2HN31450	PIN DRIVE B	12	⊙	302HN46310	2HN46310	CONN.CORD ASSY S03284	14
⊙	302HN31540	2HN31540	GEAR Z34S	12	⊙	302HN46320	2HN46320	CONN.CORD ASSY S03285	2
⊙	302HN31550	2HN31550	SPRING DRIVE LIFT	12	⊙	302HN46340	2HN46340	CONN.CORD ASSY S03287	14
⊙	302HN31560	2HN31560	PLATE MOTOR FUSER	12	⊙	302HN46350	2HN46350	CONN.CORD ASSY S03290	4
⊙	302HN31590	2HN31590	BUSH DRIVE	6,12	⊙	302HN46380	2HN46380	CONN.CORD ASSY S03293	14
⊙	302HN31620	2HN31620	GEAR Z36S INPUT MPF A	12	⊙	302HN46400	2HN46400	CONN.CORD ASSY S03296	14
⊙	302HN31630	2HN31630	GEAR Z36S INPUT MPF B	12	⊙	302HN46410	2HN46410	CONN.CORD ASSY S03297	14
⊙	302HN31640	2HN31640	PIN DRIVE MT	12	⊙	302HN46420	2HN46420	CONN.CORD ASSY S03298	14
⊙	302HN31650	2HN31650	SPRING INPUT MPF	12	⊙	302HN46430	2HN46430	CONN.CORD ASSY S03299	14
⊙	302HN31660	2HN31660	JOINT SHAFT CASSETTE	12	⊙	302HN46440	2HN46440	CONN.CORD ASSY S03300	14
⊙	302HN39010	2HN39010	PLATE ENGINE	14	⊙	302HN46450	2HN46450	CONN.CORD ASSY S03301	14
⊙	302HN39020	2HN39020	PLATE CONTROLLER	14	⊙	302HN46480	2HN46480	CONN.CORD ASSY S03386	2
⊙	302HN39030	2HN39030	SHIELD POWER	14	⊙	302HN46490	2HN46490	CONN.CORD ASSY S03387	14
⊙	302HN39040	2HN39040	SHIELD HV	14	⊙	302HN46500	2HN46500	CONN.CORD ASSY S03388	14
⊙	302HN39050	2HN39050	DUCT CONTROLLER	14	⊙	302HN46550	2HN46550	CONN.CORD ASSY S03404	11
⊙	302HN39060	2HN39060	RAIL OPTION	14	⊙	302HN46560	2HN46560	CONN.CORD ASSY S03431	14
⊙	302HN39070	2HN39070	ACTUATOR CASSETTE	14	⊙	302HN46570	2HN46570	CONN.CORD ASSY S03400	13
⊙	302HN39080	2HN39080	BRACKET HV PWB	14	⊙	302HN46580	2HN46580	CONN.CORD ASSY S03436	14
⊙	302HN39090	2HN39090	SPRING HV PT	14	⊙	302HN93010	2HN93010	DV-560(K)	10
⊙	302HN39110	2HN39110	SPRING ACTUATOR	14	⊙	302HN93020	2HN93020	DV-560(Y)	10
⊙	302HN44010	2HN44010	FAN MOTOR	4	⊙	302HN93030	2HN93030	DV-560(C)	10
⊙	302HN44020	2HN44020	FAN MOTOR	3,6	⊙	302HN93040	2HN93040	DV-560(M)	10
⊙	302HN44050	2HN44050	MOTOR DRUM	12	⊙	302HN93050	2HN93050	DK-560	9
⊙	302HN44070	2HN44070	MOTOR DRIVE M	12	⊙	302HN93060	2HN93060	TR-560	7
⊙	302HN44080	2HN44080	MOTOR DRIVE H	12	⊙	302HN93070	2HN93070	FK-560(E)	11
⊙	302HN44090	2HN44090	MOTOR FUSER	12	⊙	302HN93080	2HN93080	FK-560(U)	11
⊙	302HN44100	2HN44100	MOTOR REVERSE	13	⊙	302HN93090	2HN93090	LK-560 A	14
⊙	302HN44140	2HN44140	HEATER LAMP 240V	11	⊙	302HN93100	2HN93100	LK-560 B	14

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	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	302HN93140	2HN93140	PARTS EXIT ASSY(25)	13		7YZM610007++H01	YZ023340	ACCESS.SADDLE	4
⊙	302HN93160	2HN93160	CT-501	5		7ZGSTG15C050H01	ZG000470	SHIELD GASKET	14
⊙	302HN93170	2HN93170	PARTS WASTE TONER	4					
⊙	302HN93180	2HN93180	WT-560	4					
⊙	302HN93200	2HN93200	DR-560A	12					
⊙	302HN93210	2HN93210	DR-560B	12					
⊙	302HN93240	2HN93240	PARTS TRANSFER ASSY	8					
⊙	302HN94010	2HN94010	BRACKET HV TC ASSY SP	4					
⊙	302HN94020	2HN94020	BRACKET HV C ASSY SP	4					
⊙	302HN94030	2HN94030	BRACKET HV K ASSY	4					
⊙	302HN94040	2HN94040	CASE CONTACT HV K ASSY SP	4					
⊙	302HN94050	2HN94050	BAR CLEANERED ID ASSY SP	4					
⊙	302HN94060	2HN94060	DC MOTOR ASSY K SP	3					
⊙	302HN94070	2HN94070	DC MOTOR ASSY Y SP	3					
⊙	302HN94080	2HN94080	DC MOTOR ASSY C SP	3					
⊙	302HN94090	2HN94090	DC MOTOR ASSY M SP	3					
⊙	302HN94100	2HN94100	DC MOTOR ASSY MCH SP	3					
⊙	302HN94110	2HN94110	DC MOTOR ASSY LSU SP	3					
⊙	302HN94130	2HN94130	ROLLER REG REAR SP	6					
⊙	302HN94140	2HN94140	SOLENOID FD ASSY SP	13,14					
⊙	302HN94150	2HN94150	PLATE BOTTOM MPF ASSY SP	7					
⊙	302HN94160	2HN94160	SEPARATOR MPF ASSY SP	7					
⊙	302HN94170	2HN94170	ROLLER REG FRONT SP	8					
⊙	302HN94180	2HN94180	DRIVE LIFT ASSY SP	12					
⊙	302HN94190	2HN94190	PLATE BOTTOM ASSY SP	5					
⊙	302HN94200	2HN94200	HOLDER FEED ASSY SP	6					
⊙	302HN94210	2HN94210	COVER LEFT REAR ASSY SP	1					
⊙	302HN94230	2HN94230	FAN PS ASSY SP	14					
⊙	302HN94240	2HN94240	KEY BORAD ASSY SP	2					
⊙	302HN94290	2HN94290	COVER FRONT SUB ASSY	2					
	303BH26021	3BH26021	PLATE,OPTION	14					
	303K809420	3K809420	CURSOR RIGHT PF	5					
	5AAVCLTCH018	2A806910	ONE WAY CLUTCH /A-49 MPF A4	6					
⊙	5AAVROLL+051	2CL16130	ROLLER M/P ASSY /43487B0027 A4	8					
	5MMS111SL002	2BY20050	NUT FUSER A /FS-1800/3800 A4	11					
⊙	5MMT263SN012++R	2D903100	SCREW OP / M3 X 8 CRFREE A4	14					
	5MVG127DB046	2B700190	GEAR CASSETTE /FS-1200 A4	5					
	5MVG127DH001	2B700380	GEAR MANUAL /40301X1013 A4	2					
	5MVG127DN071	2A807050	GEAR CASSETTE /A-49 CASSETTE A4	5					
⊙	5MVG138XN010	2FV20090	GEAR IDLE Z25	11					
⊙	5MVG154XN001	2D920020	GEAR HEAT Z43S /A-80 A4	11					
	5MVM180XN002	2D920030	BUSH FUSER /A-80 A4	11					
	5MVVL611WN06	2FV20100	LABEL FUSER CAUTION	11,13					
	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	6					
⊙	7NXSG2481+++H01	NX052600	SENSOR OPT.	6,8					
⊙	7NXTLP1255++H01	NX046610	SENSOR OPT.	11					
	7SM010104+++H01	SM055200	SW.MICRO	14					
⊙	7SP01000001+H01	SP044290	SW.PUSH	6					
	7YBFG0509001H01	YB055270	FERRITE CORE	2					
	7YCC02B1003+H01	YC013860	CONNECTOR 292254-2	12					

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